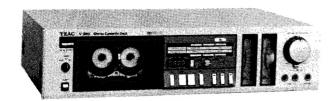
TEAC



SERVICE MANUAL

V-3RX/V-5RX

Stereo Cassette Deck

Effective: July, 1981 B-10055

1 SPECIFICATIONS AND SERVICE DATA

Notes:

- 1. Improvements may result in changes in specifications and service
- 2. 0 dB is referenced to 0.775 V in this manual.

SPECIFICATIONS

Track system

4-track, 2-channel stereo

Heads Type of tape 2: Erase, record/playback

Cassette tape, C-60 and C-90 (Philips type)

Tape speed

4.76 cm/s (1-7/8 ips)

Input (level and impedance) MIC:

Specified input level: -57 dB (1.09 mV)/10 kohms

Minimum input level: $-67 \text{ dB } (346 \mu\text{V})$

LINE IN:

Specified input level: -9 dB (275 mV)/50 kohms

Minimum input level: -19 dB (86.9 mV)

Output (level and impedance)

OUTPUT:

Specified output level: -5 dB (436 mV)/50 kohms

PHONES: Specified output level: -18 dB (97.5 mV)/8 ohms

Equalization

METAL:

 $3180 \mu s + 70 \mu s$

Co (CrO₂): $3180 \mu s + 70 \mu s$ NORMAL: 3180 μs + 120 μs

Head configuration

1/2-track, 1-channel erase head

1/4-track, 2-channel record/playback head Motors

1 DC servo motor (for capstan drive)

1 DC motor (for reel drive)

1 DC motor (for ancillary control)

Bias frequency 100 kHz ±5 kHz Operation position Horizontal

Power requirements

100/120/220/240 V AC, 50/60 Hz, 17 W, 15 W for V-5RX

(General export)

120 V AC, 60 Hz, 17 W, 15 W for V-5RX (U.S.A./Canada)

220 V AC, 50 Hz, 17 W, 15 W for V-5RX (Europe)

240 V AC, 50 Hz, 17 W, 15 W for V-5RX (U.K./Australia)

Weight 6.0 kg (13-4/16 lbs.) net

Dimensions See Fig. 2-2

SERVICE DATA

MECHANICAL

Tape speed deviation 3,000 Hz ± 70 Hz

Tape speed drift

70 Hz

Wow and flutter

Playback:

0.06% (WRMS)

Record/playback: 0.25% (RMS)

Pinch roller pressure 400 g to 490 g (14.1 oz to 17.3 oz.)

Reel Torque

Take-up: 50 to 65 g-cm (0.69 to 0.90 oz-inch)

Supply: 1.5 to 3 g-cm (0.021 to 0.042 oz-inch)

F.F.:

More than 55 g-cm (0.76 oz-inch)

REW: 80 to 150 g-cm (1.1 to 2.1 oz-inch)

Fast winding time

85 seconds for MTT-501 (C-60)

ELECTRICAL

Frequency response

See Figs. 5-5 and 5-7 to 5-9,

Signal-to-noise ratio

Playback:

NORMAL: 46 dB min.

Overall:

METAL, Co (CrO_a): 45 dB min.

NORMAL: 44 dB min.

Erase efficiency 65 dB min. at 1 kHz (measured with input 10 dB

higher than the specified input level)

Channel separation 30 dB min. at 1 kHz

Adjacent track crosstalk 40 dB min. at 125 Hz

Total harmonic distortion

2.2% or less with METAL and Co

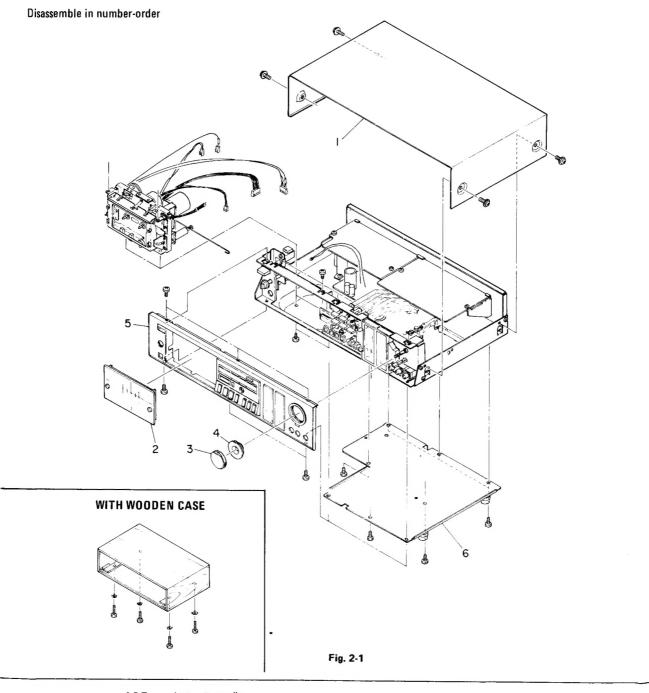
(CrO₂) tapes

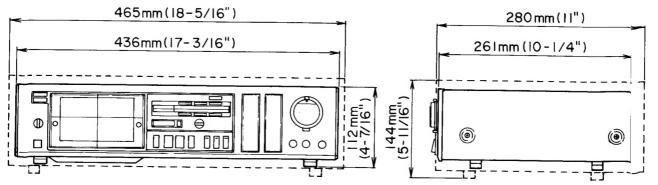
2.0% or less with NORMAL tape

CAUTION

- ⚠ Parts marked with this sign are safety critical components. They must always be replaced with identical components - refer to the appropriate parts list and ensure exact replacement.
- Dolby Noise Reduction System manufactured under line nse from Dolby Laboratories Licensing Corporation.
 - "Dolby" and the double-D symbol are trademarks of Do lby Laboratories Licensing Corporation.
- dbx Noise Reduction System made under license from dbi, Incorporated. The name "dbx" and the dbx symbol are tradenarks of dbx, Incorporated.

2 CASE AND FRONT PANEL REMOVAL





Broken line indicates some General Export models.

Fig. 2-2 Dimensions

3 PARTS LOCATION

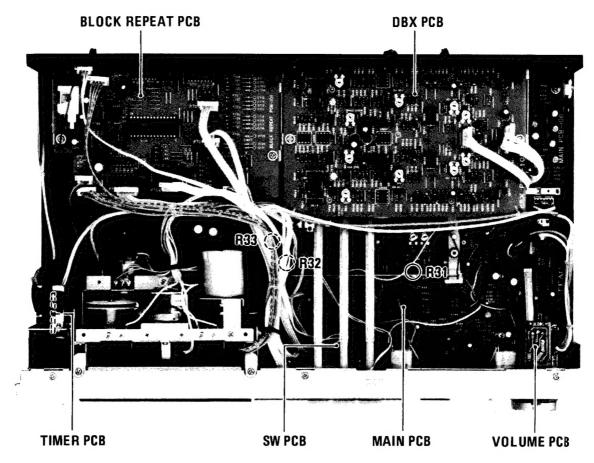


Fig. 3-1 Top view

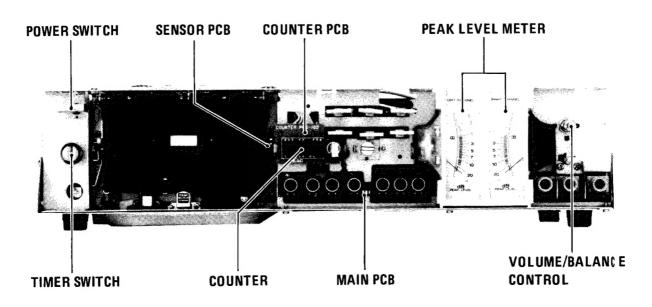
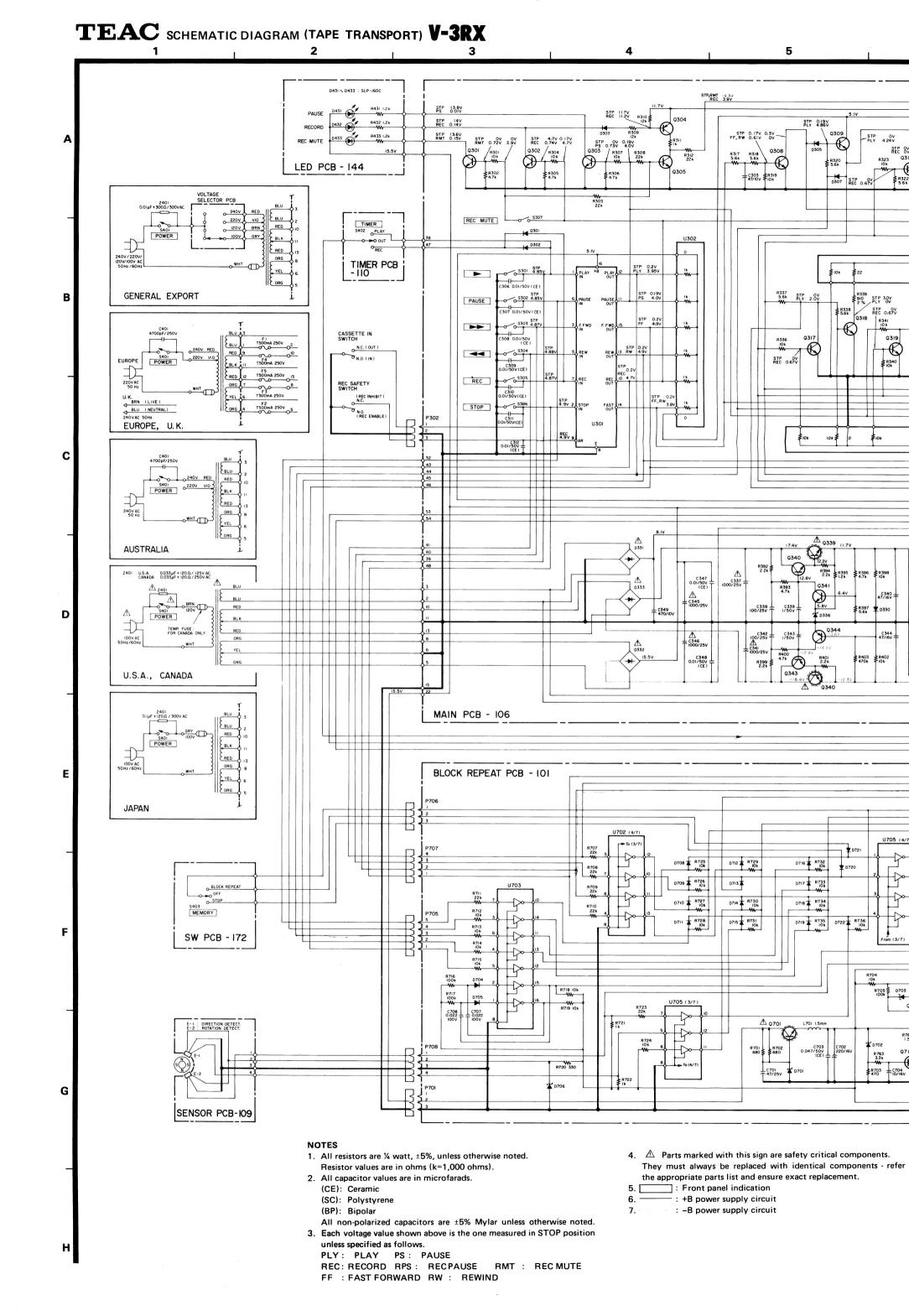
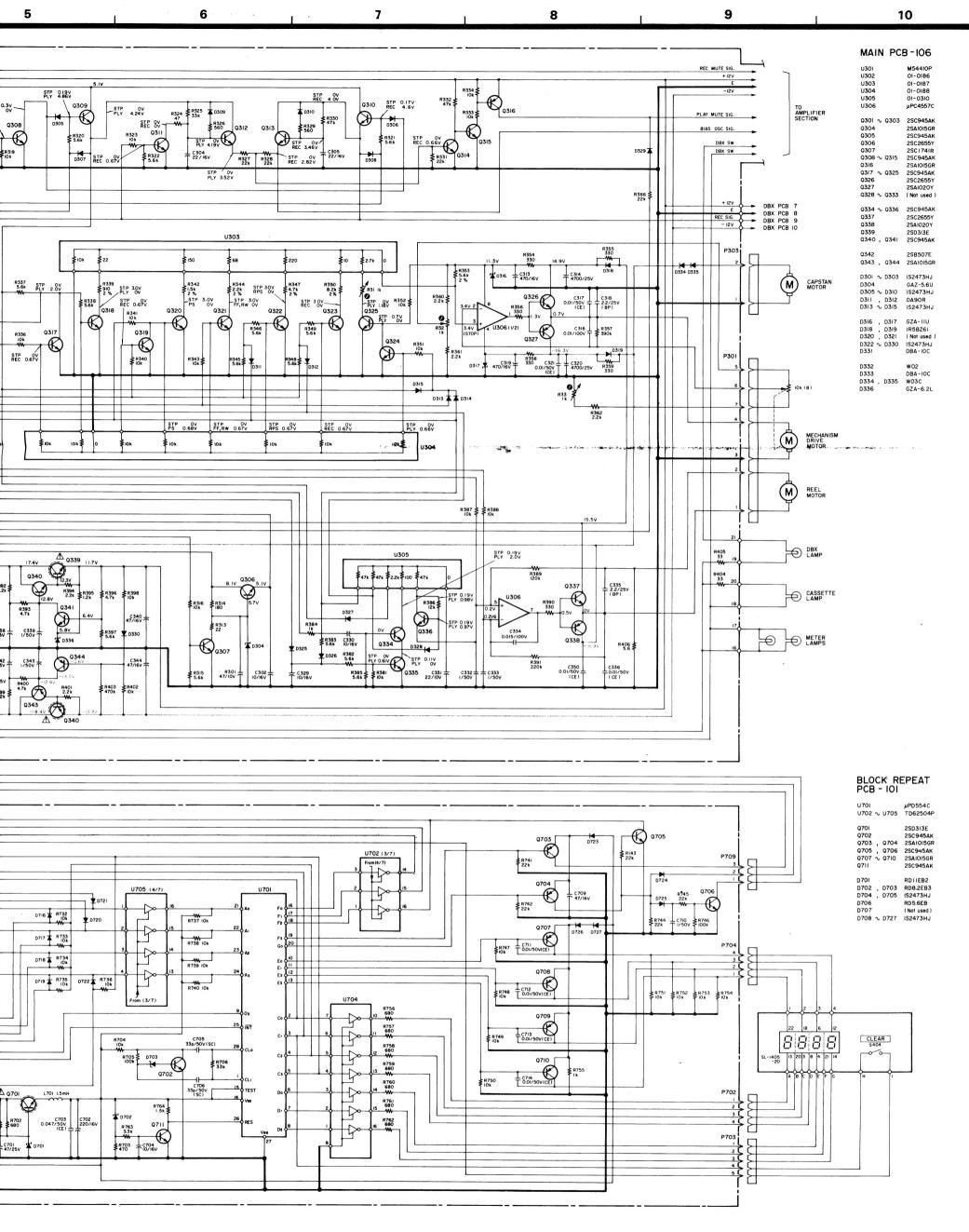


Fig. 3-2 Front view



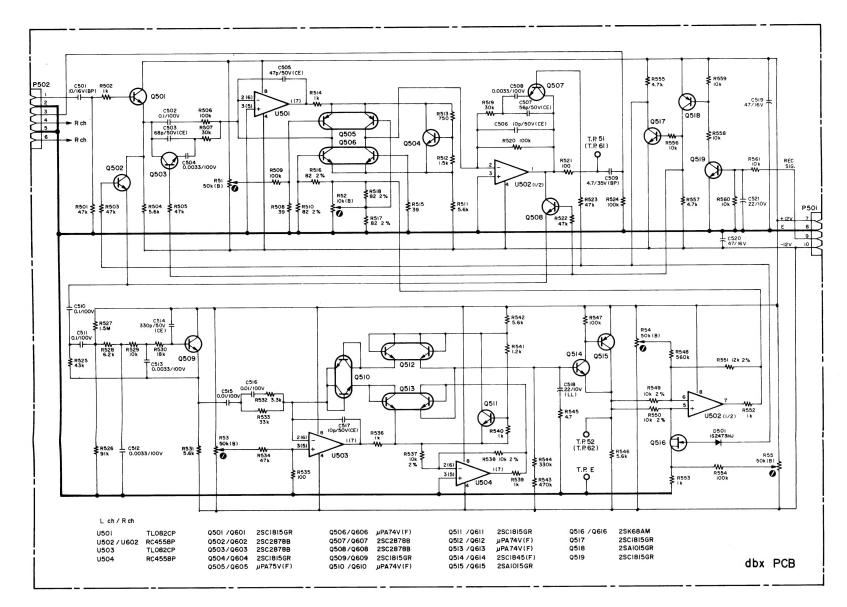


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SEMICONDUC

M54410P (TOP VIEV LM1111CI (TOP VIEV



NOTES

6

- Schematic diagram shown for left channel unless otherwise noted.
 Numbers in parenthesis indicate right channel terminals.
- All resistors are ¼ W, ±5%, unless otherwise noted.
 Resistor values are in ohms (k=1,000 ohms, M=1,000,000 ohms).
- 3. Capacitor values are in microfarads (p=picofarads).
 - (LL) : Electrolytic capacitor LL series
 - (CE) : Ceramic
 - (PC) : Polypro.
 - (BP) : Bipolar All non-polarized capacitors are ±5% Mylar unless otherwise noted.
- 4.

 A Parts marked with this sign are safety critical components.

 They must always be replaced with identical components refer to the appropriate parts list and ensure exact replacement.

10

- 5. Voltage and level values are for reference only.
- 0 dB=0.775V
 6. ______: Front panel indication
- 7. [: Rear panel indication 8. : +B power supply circuit
- 8. : +B power supply circuit 9. : -B power supply circuit

SEMICONDUCTOR ELECTRODES

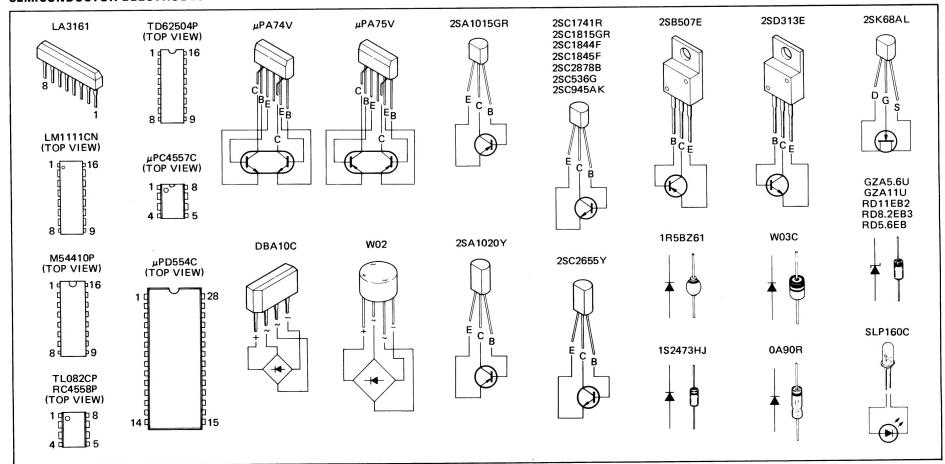




Fig. 3-3 Transport front view

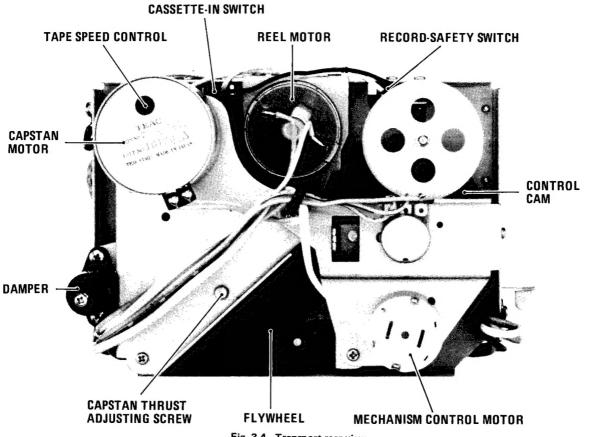


Fig. 3-4 Transport rear view

4 MECHANICAL ADJUSTMENT AND CHECKS

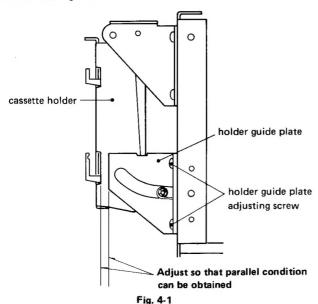
4-1 CAPSTAN ASSEMBLY THRUST

1. Turn the thrust adjusting screw so that thrust of the capstan shaft is from 0.1 mm to 0.2 mm. For the thrust adjusting screw location, see Fig. 3-4.

4-2 CASSETTE HOLDER

 Adjust the holder guide plate position so that when the cassette holder in which the cassette tape is loaded is closed, the parallel condition shown in Fig. 4-1 is obtained.

Viewed from right side



4-3 DAMPER ADJUSTMENT

- 1. Load a C-60 tape and close the cassette holder.
- Turn the air adjusting screw so that after pushing the EJECT button, the cassette holder openes completely, taking 0.5 to 1.5 seconds.

Note: Be careful not to turn the screw beyond permisssible adjustment limit shown in Fig. 4-2.

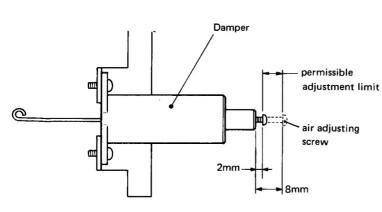


Fig. 4-2

4-4 MICRO SWITCH

- 1. Load any standard cassette and close the cassette holder.
- Adjust mounting position of two micro switches, cassette-in switch and record safety switch, so that the actuator position is in the setting range shown by Fig. 4-3.

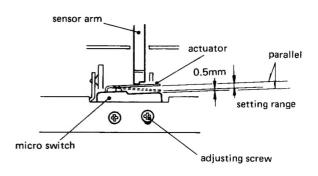


Fig. 4-3

4-5 CONTROL CAM

Note: For adjustor (R31, R32, R33) locations, see Fig. 3-1.

- Load any cassette tape with the appropriate record-protect tab attached.
- Push PLAY (▶) button together with REC button, then check that the center of marker 1 coincides with position indicator of the reel motor mounting plate. If not, adjust by using R32.
- After pushing STOP button, depress the PLAY button. Then check that the center of marker 6 agrees with the indicator. R33 is provided for this adjustment.
- 4. Pushing the STOP button, check that the center of marker (3) coincides with the indicator as shown in Fig. 4-4. R31 is for this adjustment.
- Check that when in REC/PAUSE mode the indicator is within range of marker 2.
- 6. In the same way as above, check the following.
 - F. FWD and REW modes: marker 4.
 - PLAY/PAUSE mode: marker (5

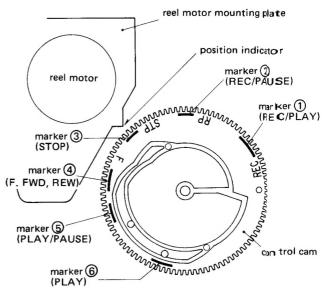


Fig. 4-4 Control cam positioning

4-6 PINCH ROLLER PRESSURE

- With the cassette holder shut and no tape loaded, put the deck in play mode after pushing the cassette-in switch sensor arm upwards and holding it.
- 2. Hook a spring scale on the pinch roller assembly, as shown in the illustration.
- 3. Pull the scale down until there is sufficient force to separate the pinch roller from the capstan shaft,
- 4. Ease pressure until the pinch roller makes just enough contact with the capstan shaft so that the pinch roller just begins to turn. At this point, note the reading on the scale. It should be from 400 g to 490 g (14.1 oz. to 17.3 oz.)

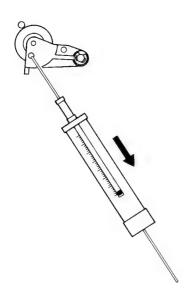


Fig. 4-5

4-7 REEL TORQUE

- Load the cassette torque meter on the deck and read the pointer indication on the dial scale for each tape transport operation.
 The measured torque should be within the following values:
 - Take-up: 50 to 65 g-cm (0.69 to 0.90 oz-inch)
 Supply: 1.5 to 3 g-cm (0.021 to 0.042 oz-inch)
 F.F.: More than 55 g-cm (0.76 oz-inch)
 REW: 80 to 150 g-cm (1.1 to 2.1 oz-inch)
- 2. Take-up torque may be adjusted if required. Within the take-up reel table you will notice three small "teeth" located at 120° around the hub and one marker "tooth" on the periphery. Torque is adjusted by pushing and slightly lifting the "tooth" (A) on the ramp* near the marker up or down. The ramps are like a three step stairway. Maximum torque is when the teeth sit on the highest steps.
 - * This ramp has catches on each step.

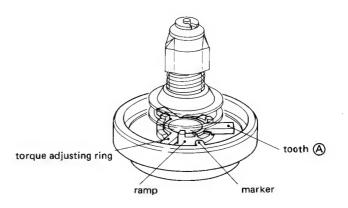


Fig. 4-6 Take-up reel table

4-8 TAPE SPEED

- 1. Connect a frequency counter to the deck as shown in Fig. 4-7.
- Play a tape for more than five minutes to warm up the deck, then load a TEAC MTT-111 test tape contining a 3000-Hz test tone and play the test tape from the beginning.
- While the tape is playing, use a common slotted screwdriver with the handle completely insulated from the blade, and adjust the control on the capstan motor (see Fig. 3-4) for a reading of 3015 to 3025 Hz on the frequency counter.
- 4. Play the tape at the beginning and at the end, and check that the speed deviation is within the prescribed limits by observing that the reading on the frequency counter never deviates more than ±70 Hz from 3000 Hz, nor drifts more than 70 Hz at any given time.

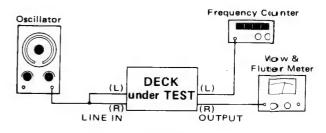


Fig. 4-7

4-9 WOW AND FLUTTER

Note: These measurements should be made at the beginning, middle, and the end of the tape.

- 1) PLAYBACK
- Connect a wow-and-flutter meter to the deck as shown in Fig. 4-7.
- 2. Load and play a TEAC MTT-111 test tape.
- Check that the reading on the wow-and-flutter mete is within 0.06% (WRMS).
- 2) RECORD/PLAYBACK
- Load a TEAC MTT-501 test tape (blank) and record a 3000-Hz signal.
- Rewind the tape to the beginning of the recorded set ion, and play it.
- 6. The wow and flutter should not be more than 0.25% (IMS).

4-10 SENSOR PCB ASSEMBLY

- 1. Adjust by moving the SENSOR PCB assembly so that the clearance shown in Fig. 4-8 is $0.3\sim0.5$ mm.
- Be careful not to change only the position of the HALL IC when making this adjustment.

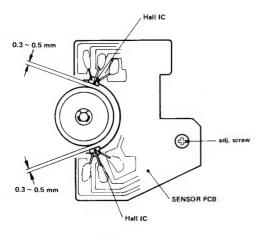


Fig. 4-8

4-11 LUBRICATION

Lubrication is only required when parts are replaced. For this purpose, use the oil and grease specified below.

Oil: TEAC spindle oil (from TEAC TZ-255 oil kit).

Mobil D.T.E. Oil Light, or equivalent

Grease: ORE-LUBE G1/3 or equivalent

- Apply a drop of oil with an oil applicator to a point about 1/3 the way down the shaft (from the free end) of the flywheel, then insert the shaft into the capstan housing.
- Apply a suitable amount of light grease to the well of the flywheel bearing.

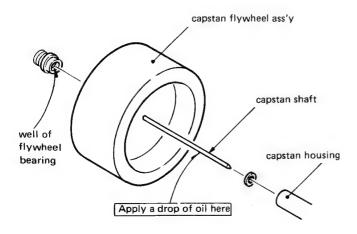


Fig. 4-9

4-12 VOLTAGE SELECTION (FOR GENERAL EXPORT MODELS)

- Always disconnect the power line cord before making these adjustments.
- 2. Remove the top cover of the deck by removing the screws from the sides.
- Locate the voltage selector, shown in the illustration (near the power transformer).
- 4. Loosen the two screws in the jumper bar and move the bar so that it jumpers the opposing terminals marked with the required voltage (100, 120, 220 or 240).
- 5. Regithten the screws and replace the top cover.

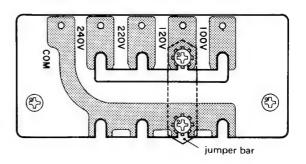


Fig. 4-10

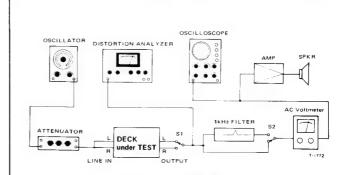


Fig. 5-1 Basic test setup

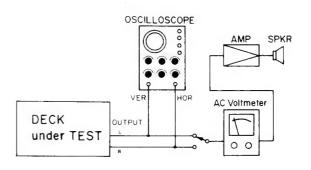


Fig. 5-2 Test setup for azimuth check

5 ELECTRICAL ADJUSTMENT AND CHECKS

PRECAUTIONS

- 1. Before performing adjustments and checks, clean and demagnetize the entire tape path.
- 2. Make sure the deck is properly set for the voltage in your local-
- 3. In general, adjustments and checks are made in the order of L-ch then R-ch. Double REF. Nos. and test point designations indicate L-ch/R-ch. (Example: R11/R21)
- 4. 0 dB is referenced to 0.775 V. If an AC voltmeter that references 0 dB to 1 V is used, appropriate compensation should be made.
- 5. The AC voltmeter used in the procedures must have an input impedance of 1M-ohms or more.
- 6. Note the "Deck settings" at the top of each chart. The settings apply to all checks for a specific chart unless explicitly stated otherwise.

Deck settings: NR SYSTEM sw OUT TAPE (BIAS/EQ) sw: METAL TEAC test tapes:
MTT-150: For Dolby level calibration

MTT-316: For playback frequency response check for METAL, Co (CrO₂)
MTT-501: For S/N check with NORMAL

PLAYBACK PERFORMANCE

ITEM	SETTING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
		MTT-150	Check	OUTPUT: Phase: within 45°	Refer to Fig. 5-4
1. REC/PLAY head azimuth	Connection: Fig. 5-2	MTT-316 (10 kHz)	Azimuth nut of R/P heads (Fig. 5-3)	OUTPUT: Max, output at L- & R-ch's (on VTVM)	
	_	MTT-150	R11/R21	TP11/TP21 580 mV (-2.5 dB)	
2. Specified output level		MTT-150	Check	OUTPUT: -5 dB ±1 dB (388 to 489 mV)	Spec, output level
3. PEAK LEVEL METER	_	MTT-150	R15/R25	PEAK LEVEL meter: 0 dB	
	TAPE sw: METAL If 10 kHz output is lower than spec., cut R106 and/or R206 on MAIN PCB.	MTT-316	Check (R106/R206)	OUTPUT: Fig. 5-5	See Fig. §-16 for resistor location
4. Frequency response	TAPE sw: NORMAL	MTT-316	Check	OUTPUT: At 10 kHz should be approx. 4 dB higher than meas- ured in above step.	
5. Signal-to-noise ratio	TAPE sw: NORMAL	Fully-erased tape: (Use bulk tape eraser)	Check	OUTPUT: 46 dB min,	Ratio of spec. output of -5 dB to noise

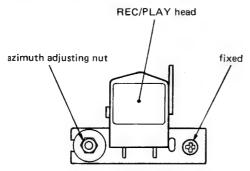


Fig. 5-3 Azimuth nut location









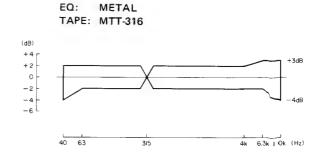


Fig. 5-5 Playback frequency response

Deck settings:

REC-PAUSE mode
NR SYSTEM sw.: OUT
INPUT sw.: LINE

5-2 MONITOR PERFORMANCE

INPUT sw.: LINE
BALANCE cont.: Center Position

ITEM	SETTI	NG	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
		INPUT sw.: MIC	MIC: 400 Hz/~67 dB (346 μV)	Check	OUTPUT: -5 dB ±3 dB (308 to 615 mV)	MIC min, input level
6. Min. input level	RECORD cont.: Max,	INPUT sw.: MIC	DIN IN: 400 Hz/—45 dB (4.36 mV)	Check	OUTPUT: -5 dB ±3 dB (308 to 615 mV)	DIN min, input level (For European models)
		INPUT sw.:	LINE IN: 400 Hz/—19 dB (86.9 mV)	Check	OUTPUT: -5 dB ±3 dB (308 to 615 mV)	LINE min. input level
			LINE IN: 400 Hz/—9 dB (275 mV)	VOLUME cont.	TP11/TP21 580 mV (-2,5 dB)	Specified setting of VOLUME cont.
7. Specified LINE input level	_		LINE IN: 400 Hz/—9 dB (275 mV)	Check	OUTPUT: -5 dB ±1 dB (388 to 489 mV)	
			ween L- & R-ch is 1 dB lower reading ch.	Fixed resistor R144/R244	OUTPUT: 1 dB or less differ- ence between L- & R-ch,	See Fig. 5-16 for resistor location
	IMPORTANT: Do not change the setting of the VOLUME control after establishing the setting as above.					
8. PEAK LEVEL meter			LINE IN: 400 Hz/-9 dB (275 mV)	Check	PEAK LEVEL meter: 0 dB ±1 dB	
9. PHONES output level	Conn. – Fig. 5	6	LINE IN: 400 Hz/-9 dB (275 mV)	Check	PHONES: -18 dB ±3 dB (69,0 mV ~ 138 mV)	

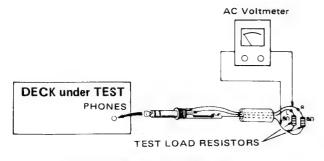


Fig. 5-6 Test setup for PHONES check

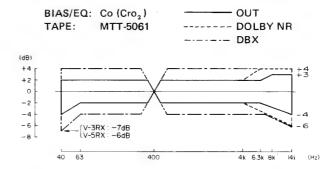


Fig. 5-8 Overall frequency response [Co (CrO₂)]

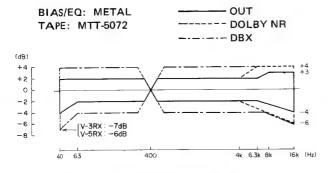


Fig. 5-7 Overall frequency response [METAL]

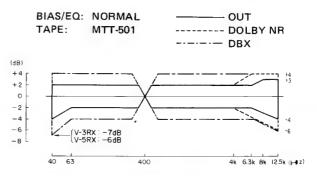


Fig. 5-9 Overall frequency response [NORMAL]

DECK settings:

TEAC test tapes:

MTT-5061: For record test with Co (CrO₂) MTT-501: For record test with NORMAL MTT-5072: For record test with METAL

5-3 RECORDING PERFORMANCE

NR SYSTEM sw.: OUT
INPUT sw.: LINE
VOLUME cont.: Specified position (item 7)
BALANCE cont.: Center position

ITEM	SETTING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
10. BIAS trap	Record-pause mode	LINE IN: No signal	U106/U206	TP12/TP22 Min. reading	
	1) Turn trim pots R13 Then adjust in the o	and R14 fully clockwise for e rder of steps (2) (3) (4).	ach trim pot to hav	ve minimum value.	
	2) TAPE sw.: METAL Tape: MTT-5072	LINE IN: 400Hz & 6.3 kHz alternately/-42 dB (6.15 mV)	C141/C241	OUTPUT: Nearly equal level at both frequencies	
11. Record bias	3) TAPE sw.: Co (CrO ₂) Tape: MTT-5061	LINE IN: 400 Hz & 6.3 kHz alternately/-42 dB (6.15 mV)	R14	OUTPUT: Nearly equal level at both frequencies	For L- & R-ch
	TAPE sw.: NORMAL Tape: MTT-501	LINE IN: 400 Hz & 6.3 kHz alternately/—42 dB (6.15 mV)	R13	OUTPUT: Nearly equal level at both frequencies	For L- & R-ch
	TAPE sw.: METAL Tape: MTT-5072	LINE IN: 400 Hz/12 dB (195 mV)	R12/R22	OUTPUT: -8 dB (308 mV)	
12. Record level	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: 400 Hz/—12 dB (195 mV)	Check	OUTPUT: -8 dB ±1.5 dB (259 to 367 mV)	
	TAPE sw.: NORMAL Tape: MTT-501	LINE IN: 400 Hz/-12 dB (195 mV)	Check	OUTPUT: -8 dB ±1.5 dB (259 to 367 mV)	
13. Total harmonic distortion	Same as 12 above.	LINE IN: 400 Hz/—12 dB (195 mV)	Check	OUTPUT: 2.2% or less with METAL, to(CrC 2.0% or less with NORMAL	
	TAPE sw.: METAL Tape MTT-5072	LINE IN: Required signal/ -42 dB (6.15 mV)		OUTPUT: Fig. 5-7	
14. Frequency response	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: Required signal/ -42 dB (6.15 mV)	L101/L201	OUTPUT: Fig. 5-8	
	TAPE sw.: NORMAL Tape: MTT-501	LINE IN: Required signal/ -42 dB (6.15 mV)		OUTPUT: Fig. 5-9	
	If frequency respons	e is out of specification, reche	ck #11. "Record b	pias''.	
	TAPE sw.: METAL Tape: MTT-5072	LINE IN: 1 kHz/-9 dB (275 mV) no signal	Check	OUTPUT: 45 dB min.	
15. Signal-to-noise ratio	TAPE sw.: Co(CrO ₂) Tape: MTT5061	LINE IN: 1 kHz/—9 dB (275 mV) no signal	Check	OUTPUT: 45 dB min.	Ratio of specified output of -5 d) to noise
	TAPE sw.: NORMAL Tape: MTT-501	LINE IN: 1 kHz/–9 dB (275 mV) no signal	Check	OUTPUT: 44 dB min.	

ITEM	SETTING	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
	 Record a 1-kHz signa 	is in Fig. 5-1, but engage 1-k al. Rewind tape to midpoint portion. Find the difference portion.	of recorded portion		
16. Erase efficiency	TAPE sw.: METAL Tape: MTT-5072	LINE IN: 1 kHz/+1 dB (0.869 V) ↓ no signal	Check	OUTPUT: 65 dB min. ratio	Ref. output level: +5 dB (1.38 V)
	 Record a 1-kHz signa 	, but engage 1-kHz filter. al. Push REC MUTE button ights). Rewind and play the signal" portion.			
17. REC MUTE function	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: 1 kHz/+1 dB (0.869 V) no signal	Check	OUTPUT: 65 dB min. ratio	Ref. output level: +5 dB (1.38 V)
44	 Set the deck to recor 	, but do not connect LINE d mode. Find the differenci ignal" portion (R-ch).			
18. Channel separation	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: L-ch 1 kHz/–9 dB (275 mV) R-ch No signal	Check	OUTPUT: 30 dB min. ratio	
	 Record a 125-Hz sign 	, but do not connect LINE nal on R-ch and note output ck leakage level against the	level. Invert tape	and	
19. Adjacent track crosstalk	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: L-ch No signal R-ch 125 Hz/–9 dB (275 mV)	Check	OUTPUT: 40 dB min. ratio	
	NR SYSTEM switch output level between	al with NR SYSTEM switch set to OUT and set to DOL OUT and DOLBY NR posi ocess using a 10-kHz signal.	BY NR. Obtain the		
20. DOLBY NR effect	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: 1 kHz/–32 dB 19.5 mV)	Check	OUTPUT: Variation 3 dB ~ 8 dB	
	TAPE sw.: Co(CrO ₂) Tape: MTT-5061	LINE IN: 10 kHz/—42 dB (6.15 mV)	Check	OUTPUT: Variation 8 dB ~ 12 dB	

5-4 DBX PERFORMANCE

Note: Test this performance only after you are sure that the "5-5 dbx PCB ADJUST-MENT" is correct.

Deck settings:

NR SYSTEM sw.: DBX
INPUT sw.: LINE
VOLUME cont.: Specified position (item 7)
BALANCE cont.: Center position

TEAC test tapes:

MTT-5061: For record test with Co (CrO₂)
MTT-501: For record test with NORMAL
MTT-5072: For record test with METAL

ITEM	SETTII	NG	INPUT SIGNAL	ADJUST (or CHECK)	MEASURING POINT: RESULT	REMARKS
	REC/PAUSE mode		LINE IN: 1 kHz/–9 dB (275 mV)	Check	Term. 1(6) on dbx PCB -2.5 dB (580 mV)	:
21. Encoding level setting	VOL		ne RESULT is out of spe hat the correct value is o on (item 7).			
	REC/PAUSE n	node	LINE IN: 1 kHz/—14.5 dB (146 mV)	R54/R64	TP51/TP61 on dbx PCB —8 dB (308 mV)	: Reference 1
			LINE IN: 1 kHz/-74.5 dB (146 µV)		TP51/TP61 on dbx PCB -30 dB ±0.5 dB variation from Ref. 1	:
22. Encoder operation check (level)	REC/PAUSE n	node	LINE IN: 1 kHz/+5.5 dB (1.46 V)	Check	TP51/TP61 on dbx PCB +10 dB variation from Ref. 1	
			LINE IN: 100 Hz/-14.5 dB (146 mV)	Check	TP51/TP61 on dbx PCB +0.5 dB ±1 dB devia- tion from Ref, 1	:
23. Encoder operation check (frequency)	REC/PAUSE n	node	LINE IN: 10 kHz/14,5 dB	Cireck	TP51/TP61 on dbx PCB -2,8 dB ±1 dB devia- tion from Ref, 1	:
24. Decoding level	record above level .	led portion. Note process with NR (2). Compare t	vith NR SYSTEM switch the off-the-tape level from SYSTEM switch set to ' the difference between (ing (1) as Reference.	om OUTPUT (1). I'DBX". Note the off-	Repeat the the-tape	
setting	REC/PLAY mode BIAS/EQ: METAL	NR SYSTEM: OUT	LINE IN: 1 kHz/—14,5 dB (146 mV)	Check	OUTPUT: Note the off-the-tape level	Reference2
	Tape: MTT- 5072	NR SYSTEM: DBX	LINE IN: 1 kHz/–14.5 dB	Check (R55/R65)	OUTPUT: ±1 dB from Ref. 2	
	REC/PLAY mode Measure the off-the-tape level					
25. Distortion	BIAS, EQ: METAL Tape: MTT-5072 BIAS, EQ: Co (CrO ₂) Tape: MTT-5061		LINE IN:		OUTPUT:	
			400 Hz/—12 dB (195 mV)	400 Hz/-12 dB Check (195 mV)	1.5% or less	
	BIAS, EQ: NO Tape: MTT-50	RMAL I				
26. Signal-to-noise ratio	Same as above		LINE IN: 1 kHz/-9 dB (275 mV)	Check	OUTPUT: 65 dB min. ratio	Ratio of 1 KHz output (-5 dB) t
			No signal			noise

5-5 DBX PCB ADJUSTMENT

Notes:

- This section adjustment is not usually needed unless any of adjustor(s) have been changed or any component(s) on the PCB have sustained damage, since the dbx PCB assembly has been precisely adjusted in the factory.
- For this section adjustment, it is necessary to disconnect the wires from terminals 1, 3, 4, and 6 of the connector P502 on the dbx PCB. Turn the deck OFF to prevent accidental damage when disconnecting or reconnecting.
- Simply press the POWER switch to ON (all other switches and controls on the deck have no affect on this adjustment), then make this section adjustment.

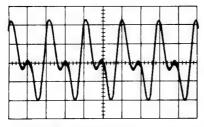


Fig. 5-10 R53/R63 setting (Incorrect)

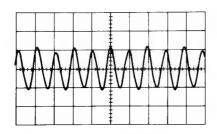


Fig. 5-11 R53/R63 setting (Correct)

5-5-1 ENCODING ADJUSTMENT

- 1. Preset all adjustors approximately to the center position.
- Make the Fig. 5-12 connections, then feed 100 Hz, -8 dB (308 mV) to 1(6) terminal (INPUT).
- Adjust R53/R63 (RMS SYM) to obtain a clear 200 Hz sine-wave on the oscilloscope. See Figs. 5-10 and 5-11.
- Change the connections to Fig. 5-13, then feed a 1 kHz/-8 dB (308 mV) input signal to the INPUT terminal. Adjust R54/R64 (ENCODING LEVEL) so that AC voltmeter reads -8 dB (308 mV).
- 5. With the conditions in step 4, adjust R51/R61 (VCA SYM) for minimum distortion (0.2% or less).
- Like Fig. 5-14, connect a DC voltmeter to TP51/TP61, then note the reading on the DC voltmeter with an input signal of 1 kHz/-8 dB (308 mV).
- 7. Cut off the input signal, then make the same measurement as in step 6 to adjust R52/R62 (EM ADJ) for the same level.
- 8. Repeat above steps 5 to 7 until the best results are obtained.
- 9. Check that when the input signal is 100 Hz/-8 dB (308 mV), then 10 kHz/-8 dB, the output signal from 3(4) terminal (OUT-PUT) deviates by +0.5 dB ±0.5 dB, then -2.8 dB ±0.5 dB from -8 dB (reference), respectively..... so that output, as a voltage value, should be 308 mV to 346 mV for 100 Hz, and 211 mV to 237 mV for 10 kHz.
- 10. Check that when 1 kHz/–68 dB (308 μ V) is applied, the output is –38 dB ±0.5 dB (9.21 mV to 10.3 mV).
- 11. Check that when the input signal is 1 kHz, +12 dB (3.08 V), the output is +2 dB \pm 0.5 dB (581 mV to 652 mV) and the distortion factor is 0.3% or less.

5-5-2 DECODING ADJUSTMENT

- 1. Preset all adjustors approximately to the center position.
- Make the Fig. 5-15 connections, then feed a 1 kHz/-8 dB (308 mV) input signal to the INPUT terminal. Adjust R55/R65 (DECODING LEVEL) so that AC voltmeter reads -8 dB (308 mV).
- 3. Check that when the input signal is 100~Hz/-8~dB (308 mV), then 10~kHz/-8~dB, the output signal from 3(4) terminal (OUT-PUT) deviates by $-1~dB\pm0.5~dB$, then $+5~dB\pm0.5~dB$ from -8~dB (reference), respectively..... so that output, as a voltage value, should be 652 mV to 731 mV for 100 Hz, and 1.30 V to 1.46 V for 10 kHz.
- 4. Check that when 1 kHz/-38 dB (9.75 mV) is applied, the output is -68 dB ± 1 dB (275 μ V to 346 μ V).
- 5. Check that when the input signal is 1 kHz, \pm 2 dB (0.975 V), the output is \pm 12 dB \pm 1 dB (2.75 V to 3.46 V) and the distortion factor is 0.3% or less.

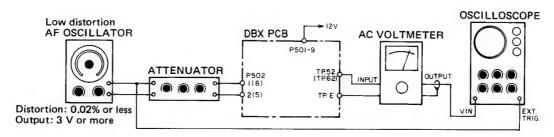


Fig. 5-12

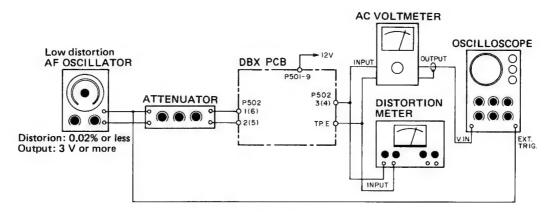


Fig. 5-13

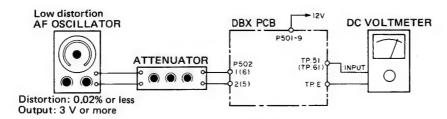


Fig. 5-14

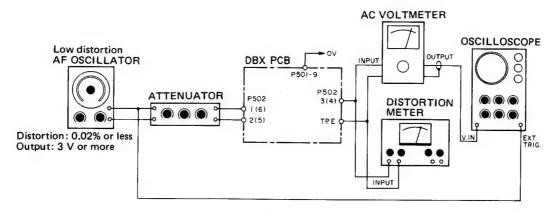


Fig. 5-15

V-3RX/V-5RX

5-6 ADJUSTMENT AND TEST POINT LOCATIONS

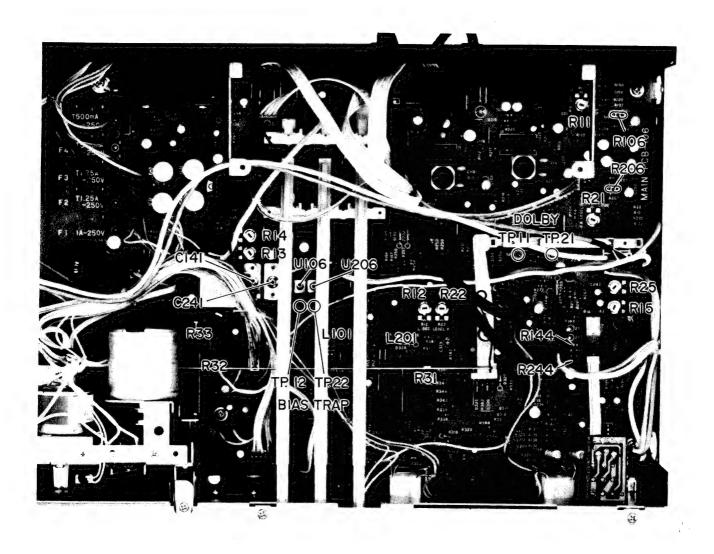


Fig. 5-16

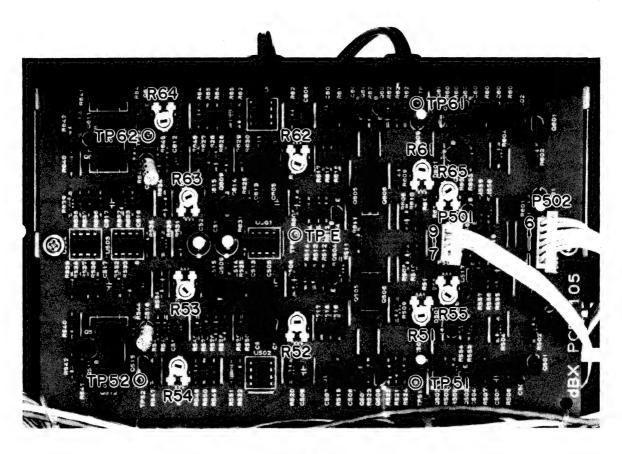
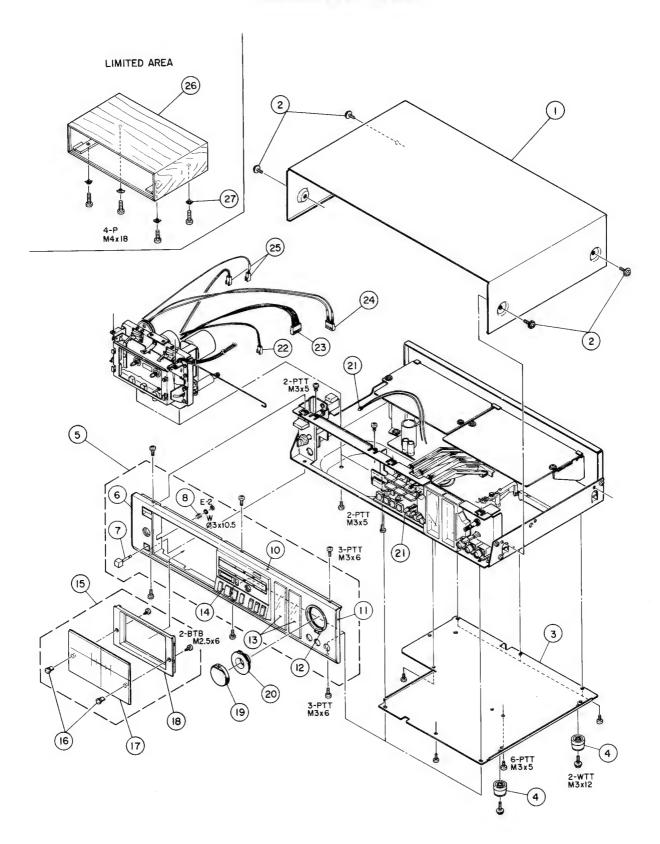


Fig. 5-17

C141/C241	Record bias [METAL]
L101/L201	Frequency response [record]
R11/R21	Playback level
R12/R22	Record level
R13	Record bias [NORMAL]
R14	Record bias [Co (CrO ₂)]
R15/R25	Peak level meter
R51/R61	VCA SYM adjustment
R52/R62	EM adjustment
R53/R63	RMS SYM adjustment
R54/R64	Encoding level
R55/R65	Decoding level
R106/R206	Frequency response [playback], fixed resistors
R144/R244	Fine adj. for LINE input level, fixed resistors
U106/U206	Bias trap

6 EXPLODED VIEWS AND PARTS LIST

EXPLODED VIEW - 1 (V-3RX)



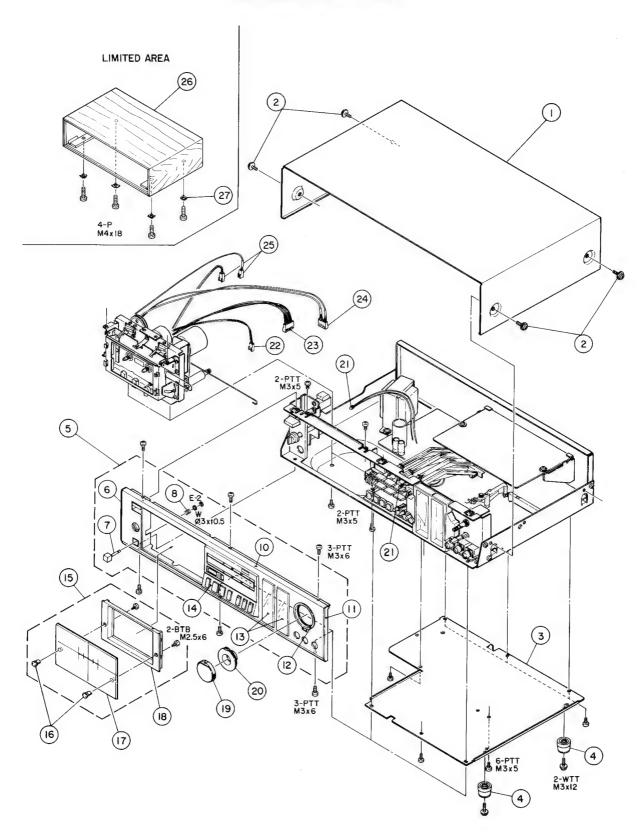
Parts marked with *require longer delivery time.

RE	EF. NO.	PARTS NO.	DESCRIPTION	REMARKS
1	- 1	*5800155300	Cover, Top	
1	. 2	*5783114000	Screw, Frange M4 x 6 (BLK Ni)	
1	- 3	*5800155500	Cover, Bottom [All except L]	
		*5800161800	Cover Assy, Bottom [L]	
1	- 4	*5800116100	Foot [All except L]	
1	- 5	*5640023600	Panel Assy, Front	
1	· 6	*5800154400	Sash, Side; L	
1	- 7	5800113200	Button, Eject	Part of 1 - 14
1	. 8	*5800160000	Spring, Earth	Part of 1 - 14
1	- 9		(Not used)	
1	- 10	*5800159901	Panel, Front	
1	- 11	*5800154500	Sash, Side; R	
1	· 12	*5800153602	Escutcheon, VR	
1	- 13	*5800153400	Cover, Meter	
1	- 14	*5800161004	Escutcheon Assy, Cassette; B	
1	· 15	5640023700	Cover Assy, Cassette	
1	- 16	*5800116800	Bushing	
1	- 17	*5800161203	Cover, Cassette; (2)	
1	- 18	*5800122500	Cover, Cassette; 2	
1	- 19	5800160101	Knob, REC; A	
1	· 20	5800160201	Knob, REC; B	
1	- 21	5142089000	Lamp, DC 6V 65mA	
1	- 22	*5122222000	Connector Socket, 3P	
1	- 23	*5122226000	Connector Socket, 7P	
1	- 24	*5122225000	Connector Socket, 6P	
1	- 25	*5122221000	Connector Socket, 2P	
1	- 26	*5800161500	Cabinet Assy [L]	
1	- 27	*5555526000	Washer [L]	

INCLUDED ACCESSORIES

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
	5700016400	V-3RX Owner's manual [J]	
	5700016600	V-3RX Owner's manual [US]	
	5700016500	V-3RX Owner's manual [All except J. US]	
	5700016700	V-5RX Owner's manual [J]	
	5700016900	V-5RX Owner's manual [US]	
	5700016800	V-5RX Owner's manual [All except J, US]	
	5101369000	Information Supplement [J]	
	5101345000	Information Supplement [US]	
	5101495000	Information Supplement [All except J. US]	

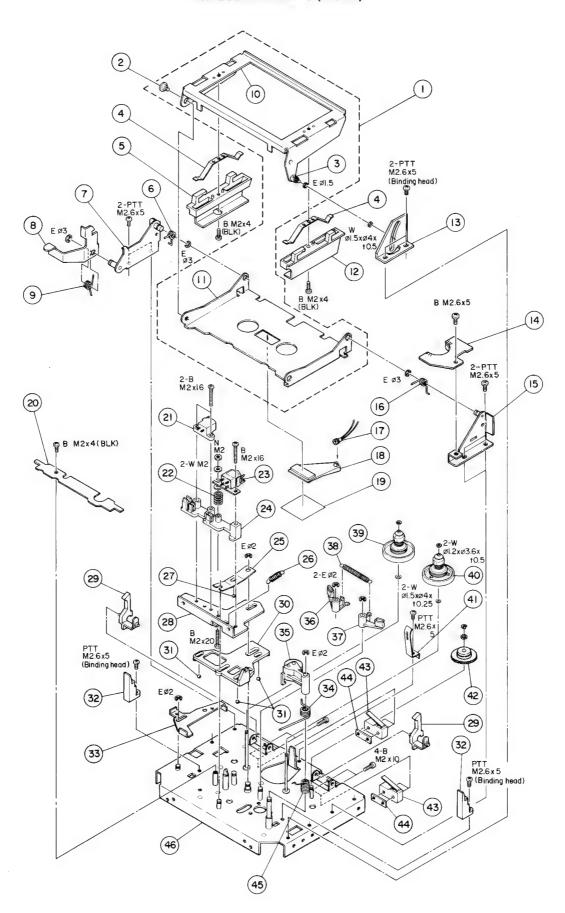
EXPLODED VIEW - 2 (V-5RX)



Parts marked with *require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS	
2 · 1	*5800155300	Cover, Top		
2 - 2 2 - 3	*5783114000	Screw, Frange M4 x 6 (BLK Ni)		
2 - 3	*5800155500	Cover, Bottom [All except L]		
_	*5800161800	Cover Assy, Bottom [L]		
2 - 4	*5800116100	Foot [All except L]		
2 · 5	*5640021800	Panel Assy, Front		
2 - 6	*5800154400	Sash, Side; L		
2 · 7	5800113200	Button, Eject	Part of 2 - 14	
2 · 7 2 · 8	*5800160000	Spring, Earth	Part of 2 - 14	
2 - 9		(Not used)		
2 - 10	*5800155801	Panel, Front		
2 - 11	*5800154500	Sash, Side; R		
2 - 12	*5800153602	Escutcheon, VR		
2 - 13	*5800153400	Cover, Meter		
2 - 14	*5800161104	Escutcheon Assy, Cassette; C		
2 - 15	5640021900	Cover Assy, Cassette		
2 - 16	*5800116800	Bushing		
2 - 17	*5800152902	Cover, Cassette; (1)		
2 - 18	*5800122500	Cover, Cassette; 2		
2 - 19	5800160101	Knob, REC; A		
2 - 20	5800160201	Knob, REC; B		
2 -21	5142089000	Lamp, DC 6V 65mA		
2 - 22	*5122222000	Connector Socket, 3P		
2 - 23	*5122226000	Connector Socket, 7P		
2 - 24	*5122225000	Connector Socket, 6P		
2 - 25	*5122221000	Connector Socket, 2P		
2 - 26	*5800161500	Cabinet Assy [L]	}	
2 - 27	*5555526000	Washer [L]		

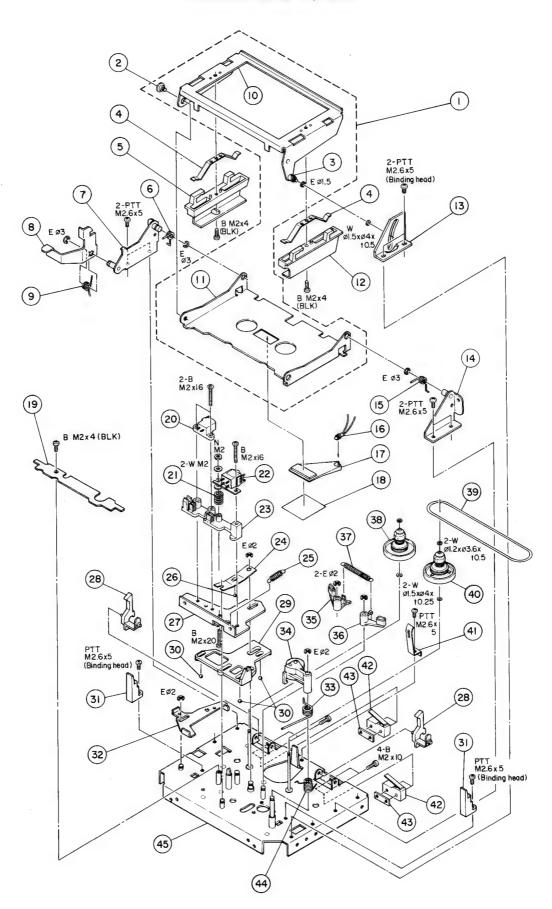
EXPLODED VIEW - 3 (V-3RX)



Parts marked with *require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
3 - 1	*5800157400	Holder Sub-assy, Cassette	
3 - 2	*5581056000	Screw, Shoulder; A	A-304
3 - 3	*5800120100	Roller, Guide	
3 - 4	*5800115402	Spring, Cassette Pressure	
3 - 5	*5800109600	Holder, L	
3 - 6	*5800115500	Spring, Holder; L	
3 - 7	*5800121300	Bracket Assy, Holder; L	
3 - 8	*5800119100	Arm, Eject	
3 - 9	*5800115700	Spring, Lock	
3 - 10	*5800122901	Holder Sub-assy, Cassette; (1)	
3 -11	*5800157300	Holder, Cassette; (3)	
3 - 12	*5800122100	Holder, R	
3 - 13	*5800119000	Bracket, Holder Guide	
3 - 14	*5200047801	PCB-109 Assy SENSOR	
3 - 15	*5800159200	Bracket Assy, Holder; R	
3 - 16	*5800115600	Spring, Holder; R	
3 - 17	5142201000	Lamp, DC 6V 65mA	
3 - 18	*5800033300	Lens, Lamp	A-700
3 - 19	*5800002900	Plate, Reflective	C-2
3 -20	*5800169400	Cover, Head	
3 -21	5569613000	Head, Erase	C-3
3 - 22	*5800114700	Spring, Head	
3 - 23	5378900600	Head, REC/PLAY	
3 - 24	*5800122600	Stand, Head	
3 - 25	*5800114900	Spring, Base Plate Pressure	
3 - 26	*5800114100	Spring, Head Base	
3 -27	5540055000	Steel Ball, $\phi 2$	
3 - 28	*5800119300	Plate, Head Base	
3 - 29	*5800117301	Arm, Sensor	
3 - 30	*5800122800	Plate, Slider	
3 -31	5540056000	Steel Ball, $\phi 3$	
3 -32	*5800117400	Guide, Cassette	
3 - 33	*5800119200	Plate, Stopper	
3 - 34	*5800115300	Spring, Pinch Roller Arm	
3 - 35	5800120400	Arm Assy, Pinch Roller	
3 -36	*5800131601	Arm Assy, Brake; L	
3 -37	*5800131701	Arm Assy, Brake; R	
3 - 38	*5800114800	Spring, Brake	
3 - 39	5800107300	Table Assy, Reel; Supply	
3 -40	5800108701	Table Assy, Reel; Take-up	
3 -41	*5800115002	Spring, Cassette Pressure	
3 -42	5800158800	Gear Assy, Counter; A	
3 - 43	*5301455300	Switch, Micro	
3 -44	*5554447000	Plate, Micro Switch	
3 - 45	*5800152600	Spring, Arm Return	
3 - 46	*5800159501	Chassis Assy, Mechanism	

EXPLODED VIEW - 4 (V-5RX)

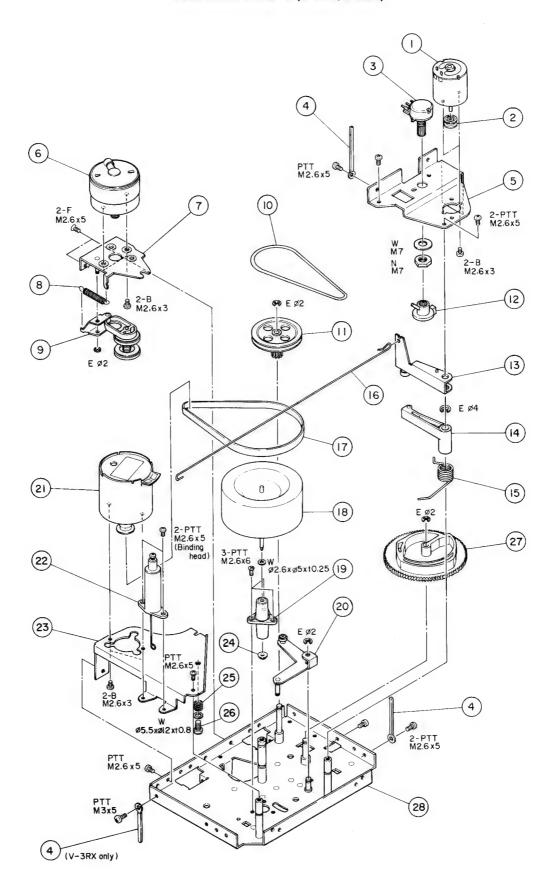


Parts marked with *require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
4 - 1	*5800157400	Holder Sub-assy, Cassette	
4 - 2	*5581056000	Screw, Shoulder; A	A-304
4 - 3	*5800120100	Roller, Guide	
4 - 4	*5800115401	Spring, Cassette Pressure	
4 - 5	*5800109600	Holder, L	
4 - 6	*5800115500	Spring, Holder; L	
4 - 7	*5800121300	Bracket Assy, Holder; L	
4 - 8	*5800119100	Arm, Eject	
4 - 9	*5800115700	Spring, Lock	
4 - 10	*5800122901	Holder Sub-assy, Cassette; (1)	
4 - 11	*5800157300	Holder, Cassette, (3)	
4 - 12	*5800122100	Holder, R	1
4 - 13	*5800119000	Bracket, Holder Guide	· · · · · · · · · · · · · · · · · · ·
4 - 14	*5800121400	Bracket Assy, Holder; R	
4 - 15	*5800115600	Spring, Holder; R	
4 - 16	5142201000	Lamp, DC 6V 65mA	
4 - 17	*5800033300	Lens, Lamp	A-700
4 - 18	*5800002900	Plate, Reflective	C-2
4 - 19	*5800169400	Cover, Head	0-2
4 - 20	5569613000	Head, Erase	C-3
4 - 21	*5800114700	Spring, Head	
4 - 22	5378600200	Head, REC/PLAY	
4 - 23	*5800122600	Stand, Head	
4 - 24	*5800114900	Spring, Base Plate Pressure	
4 - 25	*5800114100	Spring, Head Base	
4 - 26	5540055000	Steel Ball, $\phi2$	
4 - 27	*5800119300	Plate, Head Base	
4 - 28	*5800117301	Arm, Sensor	· ·
4 - 29	*5800122800	Plate, Slider	
4 - 30	5540056000	Steel Ball, φ3	
4 - 31	*5800117400	Guide, Cassette	
4 - 32	*5800119200	Plate, Stopper	
4 - 33	*5800115300	Spring, Pinch Roller Arm	
4 - 34	5800120400	Arm Assy, Pinch Roller	
4 - 35	*5800131601	Arm Assy, Brake; L	
4 - 36	*5800131701	Arm Assy, Brake; R	
4 - 37	*5800114800	Spring, Brake	
4 - 38	5800107300	Table Assy, Reel; Supply	
4 - 39	5800106700	Belt, Counter	
4 - 40	5800108701	Table Assy, Reel; Take-up	
4 -41	*5800115002	Spring, Cassette Pressure	
4 - 42	*5301455300	Switch, Micro	
4 -43	*5554447000	Plate, Micro Switch	
4 - 44	*5800152600	Spring, Arm Return	
4 - 45	*5800169500	Chassis Assy, Mechanism	

[US]: U.S.A. [C]: CANADA [GE]: GENERAL EXPORT [A]: AUSTRALIA [J]: JAPAN [L]: LIMITED AREA [E]: EUROPE [UK]: U.K.

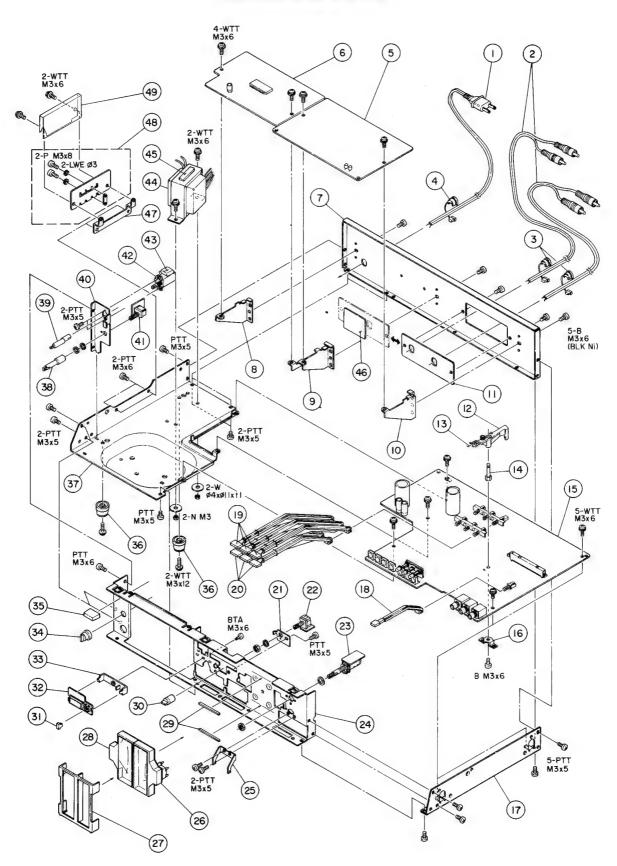
EXPLODED VIEW - 5 (V-3RX/V-5RX)



Parts marked with *require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
5 - 1	5370001400	Motor, Control; DC	
5 - 2	5800123300	Pulley, V	
5 - 3	5282009601	Var. Res., 10kΩ (B) (R403)	
5 - 4	*5581038000	Clamper, Cord; A	
5 - 5	*5800122200	Bracket, Motor	
5 - 6	5370001200	Motor Assy, Reel; DC	
5 - 7	*5800121800	Bracket Assy, Reel Motor	
5 - 8	*5800115800	Spring, Idler Arm	
5 - 9	5800107800	Idler Assy	
5 -10	5800106800	Belt, Reduction Pulley	
5 -11	5800117200	Pulley, Reduction	
5 - 12	*5800116700	Joint	
5 - 13	*5800107001	Lever Sub-assy, Record	
5 - 14	*5800105400	Arm Assy, Balance	
5 - 15	*5800114600	Spring, Balance Arm	
5 - 16	*5800154200	Rod, Record	
5 - 17	5800106900	Belt, Capstan Drive	
5 - 18	5800106401	Flywheel Assy, Capstan	
5 - 19	5800106200	Housing Assy, Capstan	
5 - 20	*5800105801	Arm Assy, Base Plate Actuating	
5 - 21	5370001101	Motor Assy, Capstan; DC	
5 - 22	*5800131802	Damper Assy	
5 - 23	*5800122301	Bracket, Flywheel	
5 - 24	*5534130000	Retainer, Oil	A-400
5 - 25	*5800161400	Spring, Thrust	·
5 - 26	*5800156300	Screw, Thrust	
5 - 27	*5800122700	Cam, Control	
5 - 28	*5800159501	Chassis Assy, Mechanism (V-3RX)	
	*5800169501	Chassis Assy, Mechanism (V-5RX)	•

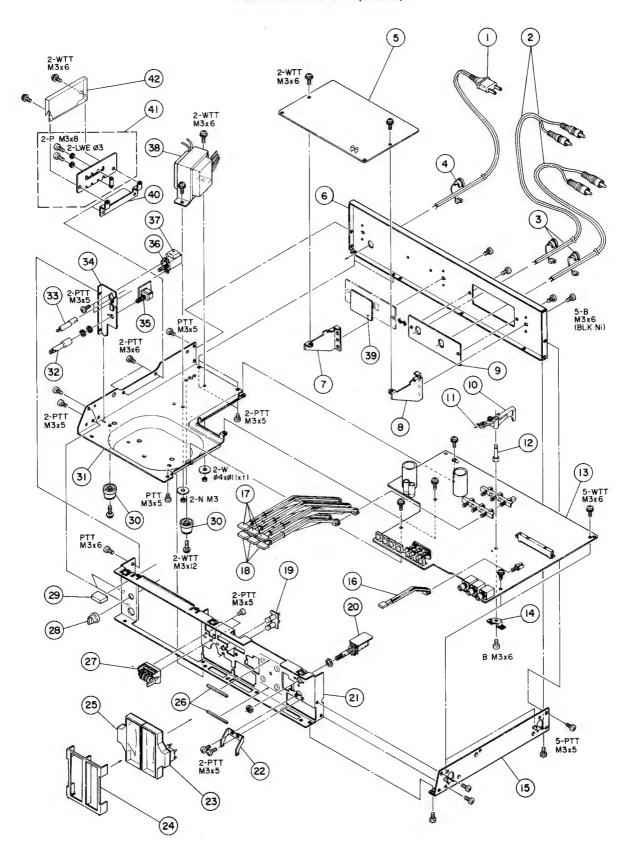
EXPLODED VIEW - 6 (V-3RX)



Parts marked with *require longer delivery time.

REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
6 · 1	△ 5128034000		
0 . 1	△ 5128034000 △ 5128075000	Cord, AC Power [J] Cord, AC Power [US, C, GE, L]	
	△ 5128047000	Cord, AC Power [UK]	
	△ 5350008200	Cord, AC Power [E]	
	₫ 5350008300	Cord, AC Power [A]	
. 2	5350008700	Cord, In-output [US]	
	5350008600	Cord, In-output [All except US]	
3	*5534660000	Strain Relief, Cord; 4N-4 Strain Relief, Cord; 4K-1 [UK]	
. 4	*5534661000 *5534660000	Strain Relief, Cord; 4N-4 [All except UK]	
3 - 5	*5200046100	PCB-105 Assy, dBX	
. 6	*5200047501	PCB-101 Assy, BLOCK REPEAT	
- 7	*5800155700	Panel, Rear	
- 8	*5800153901	Bracket, PCB; B	
- 9 -10	*5800158002	Bracket, PCB; C	
- 11	*5800153801 *5800117801	Bracket, PCB; A Plate, In-output; A [All except E]	
	*5800117901	Plate, In-output; B [E]	
-12	*5800154600	Arm, Record	
- 13	*5800115200	Spring, Record	
- 14	*58001 54 000	Shaft, Record Arm	ļ
- 15	*5200048001	PCB-106 Assy, MAIN [All except E, UK]	
	*5200048100	PCB-106 Assy, MAIN [E, UK]	
6 - 16 6 - 17	*5800154100 *5800155401	Bracket, PCB	
- 17 - 18	*5800155401 5800154800	Chassis, R Button, C	
- 19	5800155100	Button, A	
- 20	5800155200	Button, B	
. 21	*5800153000	Bracket, MEMORY Switch	
- 22	*5200047700	PCB-172 Assy, SW	
- 23	*5200046800	PCB-127 Assy, VOLUME	
- 24	*5800155902	Chassis, Front	
- 25	*5800156800	Bracket, Jack	
- 26	5296002800	Meter, Peak Level; R	
6 ·27 6 ·28	*5800157101 5296002700	Escutcheon, Meter Meter, Peak Level; L	·
6 . 29	*5800153100	Cushion, Meter	
3 .30	5800160900	Knob, MEMORY	
5 · 31	5800160800	Button, Clear	
3 -32	*5200047300	PCB-102 Assy, COUNTER	
3 - 33	*5800153502	Bracket, COUNTER PCB	
34	5800044300	Knob, TIMER	
- 35	5800119700	Button, POWER	
· 36	*5800116100	Foot [All except L]	
3 - 37	*5800155600 *5800161900	Chassis, L [All except L] Chassis Assy, L [L]	
- 38	*5800154700	Rod, Joint	
3 39	*5800116200	Rod, A	
6 - 40	*5800154300	Bracket, Switch	
6 -41	*5200047600	PCB-110 Assy, TIMER	
6 -42	△ 5134122000	Switch, Push; POWER [GE, L]	
	₫ 5300019200	Switch, Push; POWER [J]	
	∆ 5300019300	Switch, Push; POWER [US, C]	
	△ 5300019400	Switch, Push; POWER [E, UK, A]	
-43	△ 5052905000	Spark Killer, $0.1\mu\text{F} + 120\Omega/300\text{V}$ [J]	
	△ 5052906000	Spark Killer, 0.33μF + 120Ω/250V [US]	
	△ 5052911000	Spark Killer, 0.033μF + 120Ω/250V [C]	
	△ 5267702500	Spark Killer, 0.047µF/250V [E, UK, A]	
	₫ 5292002500	Spark Killer, $0.01\mu\text{F} + 300\Omega$ [GE, L]	
6 - 44	∆*5320009300 ∧*5320009400	Transformer, Power [J]	
	∆*5320009400 ∆*5320009500	Transformer, Power [US] Transformer, Power [GE, L]	1
	∆ *5320009600	Transformer, Power [GE, L] Transformer, Power [E, UK, A]	
	∆ *5320009800	Transformer, Power [C]	
- 45	*5555570000	Cushion, Top Cover; B	
-46	*5200047000	PCB Assy, DIN [E]	
-47	*5800154900	Bracket [GE, L]	
- 48	*5200047100	PCB-103 Assy, VOLTAGE SELECTOR [GE, L]	
- 49	*5800157800	Cover, SELECTOR PCB [GE, L]	
			1
	(116) · [16 A	[C]. CANADA [CE]. CENEDAL EVOCOT	

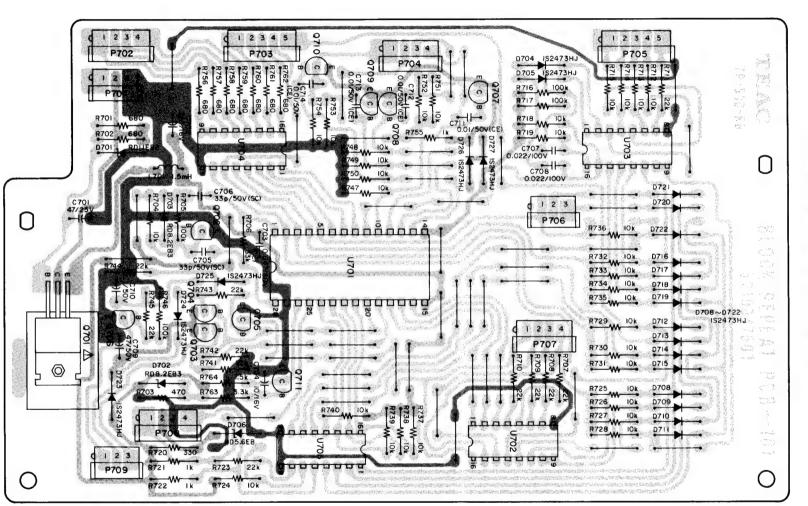
EXPLODED VIEW - 7 (V-5RX)



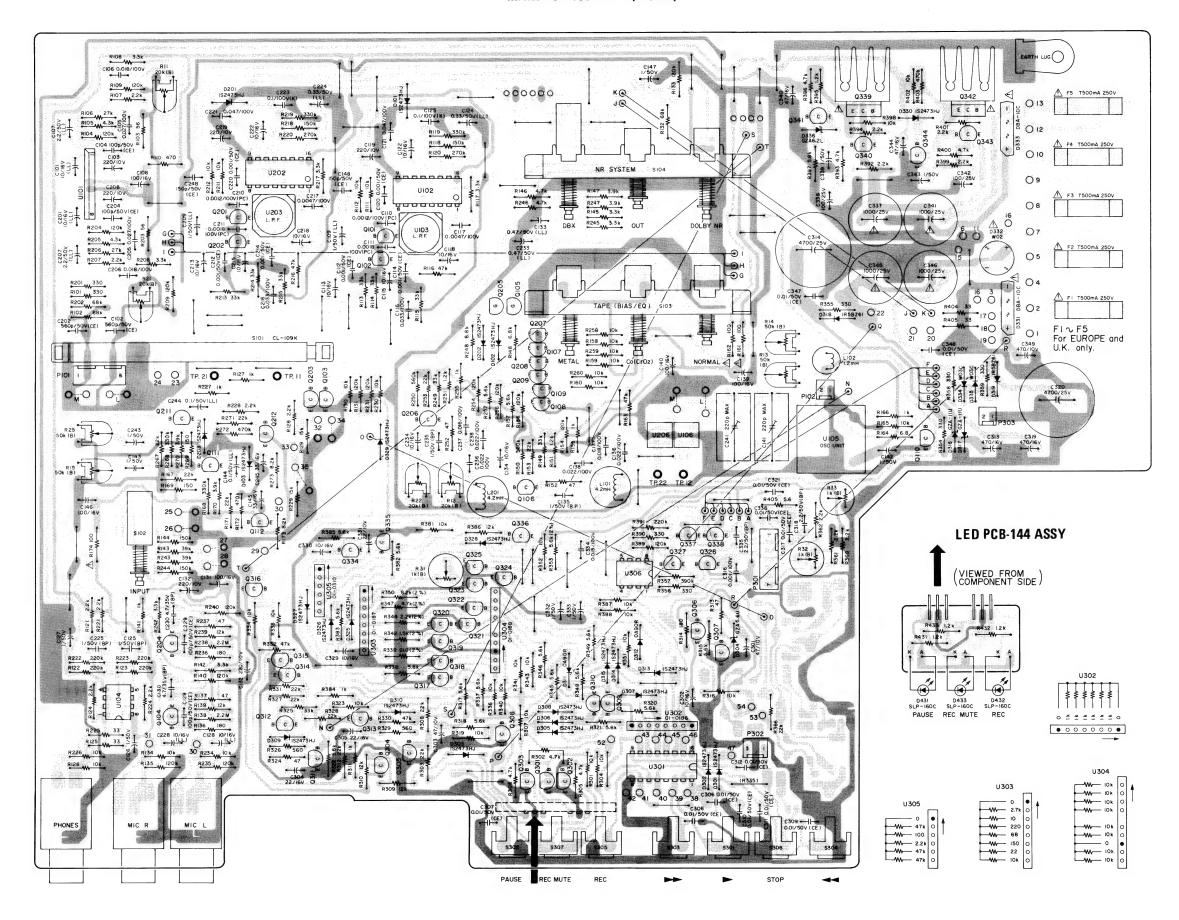
Parts marked with *require longer delivery time.

DEE NO	DADTO NO	DECORPORATION	Parts marked with *require longer delivery time.
REF. NO.	PARTS NO.	DESCRIPTION	REMARKS
7 - 1	 △ 5128034000 △ 5128075000 △ 5128047000 △ 5350008200 △ 5350008300 	Cord, AC Power [J] Cord, AC Power [US, C, GE, L] Cord, AC Power [UK] Cord, AC Power [E] Cord, AC Power [A]	
7 - 2 7 - 3	5350008700 5350008600 *5534660000	Cord, In-output [US] Cord, In-output [All except US] Strain Relief, Cord; 4N-4	
7 - 4	*5534661000 *5534660000	Strain Relief, Cord; 4K-1 [UK] Strain Relief, Cord; 4N-4 [All except UK]	
7 - 5 7 - 6 7 - 7 7 - 8 7 - 9	*5200046100 *5800155700 *5800153901 *5800153801 *5800117801	PCB-105 Assy, dBX Panel, Rear Bracket, PCB; B Bracket, PCB; A Plate, In-output; A [All except E]	
, - 3	*5800117901	Plate, In-output; B [E]	
7 -10 7 -11 7 -12 7 -13	*5800154600 *5800115200 *5800154000 *5200046703 *5200046710	Arm, Record Spring, Record Shaft, Record Arm PCB-106 Assy, MAIN [All except E, UK] PCB-106 Assy, MAIN [E, UK]	
7 -14 7 -15 7 -16 7 -17 7 -18	*5800154100 *5800155401 5800154800 5800155100 5800155200	Bracket, PCB Chassis, R Button, C Button, A Button, B	
7 -19 7 -20 7 -21 7 -22 7 -23 7 -24	*5200047200 *5200046800 *5800155902 *5800156800 5296002800 *5800157101	PCB-171 Assy, SW PCB-127 Assy, VOLUME Chassis, Front Bracket, Jack Meter, Peak Level; R Escutcheon, Meter	
7 - 25 7 - 26 7 - 27 7 - 28 7 - 29	5296002700 *5800153100 5800161301 5800044300 5800119700	Meter, Peak Level; L Cushion, Meter Counter Assy Knob, TIMER Button, POWER	
7 - 30 7 - 31	*5800116100 *5800155600 *5800161900	Foot [All except L] Chassis, L [All except L] Chassis Assy, L [L]	
7 - 32 7 - 33	*5800154700 *5800116200	Rod, Joint Rod, A	
7 - 34 7 - 35 7 - 36	*5800154300 *5200047900 \$\Delta\$ 5134122000 \$\Delta\$ 5300019200 \$\Delta\$ 5300019300 \$\Delta\$ 5300019400	Bracket, Switch PCB-109 Assy, TIMER Switch, Push; POWER [GE, L] Switch, Push; POWER [J] Switch, Push; POWER [US] Switch, Push; POWER [E, UK, A]	
7 - 37	↑ 5052905000 ↑ 5052906000 ↑ 5052911000 ↑ 5267702500 ↑ 5292002500	Spark Killer, $0.1\mu\text{F} + 120\Omega/300\text{V}$ [J] Spark Killer, $0.33\mu\text{F} + 120\Omega/250\text{V}$ [US] Spark Killer, $0.033\mu\text{F} + 120\Omega/250\text{V}$ [C] Spark Killer, $0.047\mu\text{F}/250\text{V}$ [E, UK, A] Spark Killer, $0.01\mu\text{F} + 300\Omega$ [GE, L]	
7 -38	Δ*5320009300 Δ*5320009400 Δ*5320009500 Δ*5320009600 Δ*5320009800	Transformer, Power [J] Transformer, Power [US] Transformer, Power [GE, L] Transformer, Power [E, UK, A] Transformer, Power [C]	
7 - 39 7 - 40 7 - 41 7 - 42	*5200047000 *5800154900 *5200047100 *5800157800	PCB Assy, DIN [E] Bracket [GE, L] PCB-103 Assy, VOLTAGE SELECTOR [GE, L] Cover, SELECTOR PCB [GE, L]	

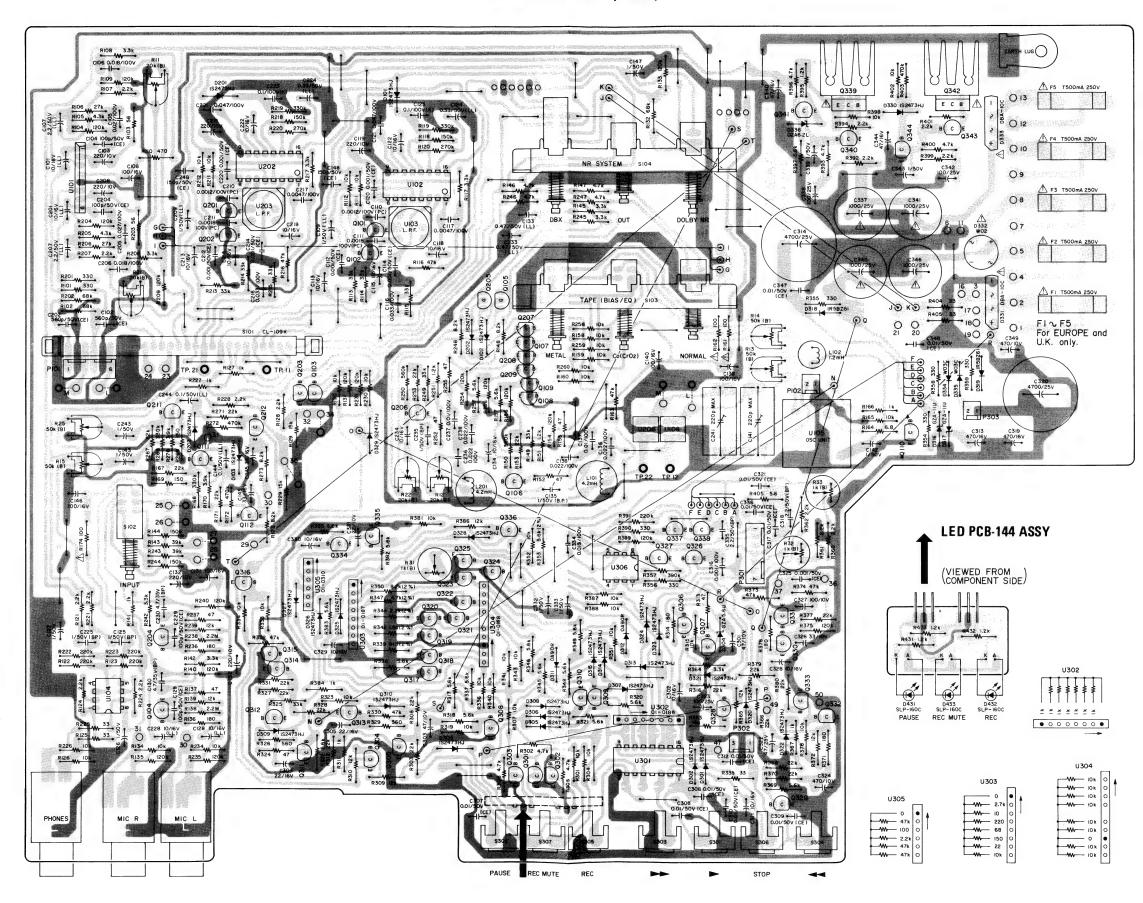
PC BOARDS AND PARTS LIST C Boards shown viewed from foil side except LED PCB ASSY BLOCK REPEAT PCB-101 ASSY (V-3RX)



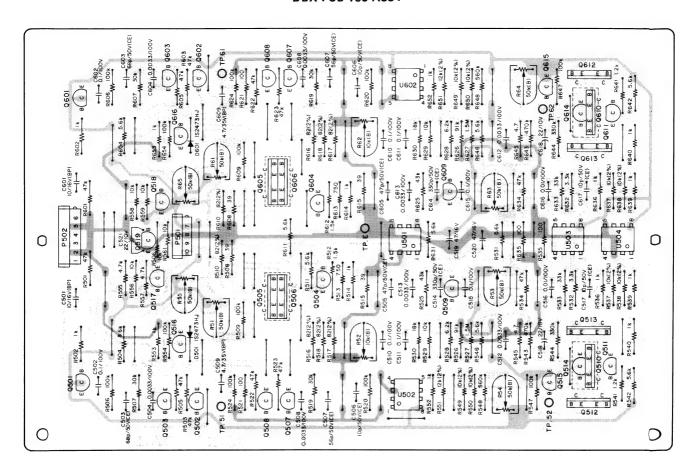
MAIN PCB-106 ASSY (V-3RX)



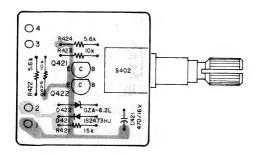
MAIN PCB-106 ASSY (V-5RX)



DBX PCB-105 ASSY



TIMER PCB-109 ASSY (V-5RX)



NOTES

- 1. The colors used on the PCB illustrations have the following significance:
 - : +B power supply circuit
 - : -B power supply circuit
 - : GND
 - : Other
- 2. Resistor values are in ohms (k=1,000 ohms, M=1,000,000 ohms).
- 3. Capacitor values are in microfarads (p=picofarads).
 - (LL) : Electrolytic capacitor LL series
 - (CE) : Ceramic
 - (SC) : Polystyrene
 - (PC) : Polypro.
 - (BP) : Bipolar
 - All non-polarized capacitors are $\pm 5\%$ Mylar unless otherwise nge d.
- 4. A Parts marked with this sign are safety critical components. They must always be replaced with identical components - refe to the appropriate parts list and ensure exact replacement.

BLOCK REPEAT PCB-101 ASSY (V-3RX)

REF. NO.	PARTS NO.	DESCRIPTION
	5200047501	PCB-101 Assy
	5210047501	PCB-101
	IC's	
U701 U702~U705	5220803200 5293000900	
	TRANSISTO	ORS
Q702 Q703, Q704 Q705, Q706 Q707~Q710	\$145087000 5145091000 5145150000 5145091000 5145150000 5145091000	2SA1015GR 2SC945AK 2SA1015GR
	DIODES	
D701 D702, D703 D704, D705 D706 D708~D727	5224518100 5224518000 5143118000 5143129000 5143118000	Zener RD11EB2 Zener RD8.2EB3 1S2473HJ Zener RD5.6EB 1S2473HJ
All resisto	CARBON RE	SISTORS 5% tolerance and ¼ watt.
R701, R702 R703 R704 R705 R706	5183078000 5183074000 5183106000 5183130000 5183118000	10kΩ 100kΩ
R707~R711 R712~R715 R716, R717 R718, R719 R720	5183114000 5183106000 5183130000 5183106000 5183070000	22kΩ 10kΩ 100kΩ 10kΩ 330Ω
R723 R724~R740	5183082000 5183114000 5183106000 5183114000 5183130000	1kΩ 22kΩ 10kΩ 22kΩ 100kΩ
R747~R754 R755 R756~R762 R763 R764	5183106000 5183082000 5183078000 5183094000 5183086000	10kΩ 1kΩ 680Ω 3.3kΩ 1.5kΩ
	CAPACITO	RS
C701 C702 C703 C704 C705, C706	5173037000 5173054000 5173395000 5173010000 5172792000	
C707, C708 C709 C710 C711~C714	5170433000 5173036000 5172992000 5172336000	
	COIL	
L701	5286002100	Choke 1.5mH

REF. NO.	PARTS NO.	DESCRIPTION
	CONNECTORS	
P701 P702 P703 P704 P705	5336088300 5336088400 5336088500 5336088400 5336088500	Socket, 3P Socket, 4P Socket, 5P Socket, 4P Socket, 5P
P706 P707, P708 P709	5336088300 5336088400 5336088300	Socket, 3P Socket, 4P Socket, 3P
	MISCELLANEOUS	
	5800004000 5033295000 5033291000	Bracket, Transistor Tube, Insulating Plate, Insulating

MAIN PCB-106 ASSY

PARTS NO.	DESCRIPTION	N
5200048001	PCB-106 Assy	[J, US, C, GE, A, L] (V-3RX)
5200048010 5200046703	PCB-106 Assy PCB-106 Assy	[E, UK] (V-3RX) [J, US, C, GE, A, L] (V-5RX)
5200046710	PCB-106 Assy	[E, UK] (V-5RX)
5210046700	PCB-106	
IC's		
5220411400 5220405000	LM1111CN μPC4557C	
TRANSIST	ORS	
5042486000 5230775000 5145119000	2SC536G 2SC2878B 2SC1844F	
5042486000 5042486000	2SC536G 2SC536G	
5042486000 5230775000	2SC536G 2SC2878B	
5145091000 5145150000 5145091000 5230773800 5145099000 5145091000	2SC945AK 2SA1015GR 2SC945AK 2SC2655Y 2SC1741R 2SC945AK	(V-3RX) (V-5RX)
	5200048001 5200048010 5200046703 5200046710 5210046700 IC's 5147062000 5220411400 5220405000 TRANSISTO 5042486000 5042486000 5145119000 5145119000 5042486000	5200048010 PCB-106 Assy 5200046703 PCB-106 Assy 5200046700 PCB-106 Assy 5210046700 PCB-106 Assy 5210046700 PCB-106 IC's 5147062000 LA3161 LM1111CN 5220405000 μPC4557C 5147047000 M54410P 5220405000 μPC4557C TRANSISTORS 5042486000 2SC536G 5230775000 2SC2878B 5145119000 2SC1844F 5145102000 FET 2SK68L 5042486000 2SC536G 5145099000 2SC1741R 5042486000 2SC536G 5145099000 2SC1741R 5145091000 2SC945AK 5145150000 2SC945AK 5145150000 2SC945AK 5145091000 2

[US]: U.S.A. [C]: CANADA [GE]: GENERAL EXPORT [A]: AUSTRALIA [J]: JAPAN [L]: LIMITED AREA [E]: EUROPE [UK]: U.K.

REF. NO.	PARTS NO.	DESCRIPTION
Q334~Q336 Q337	5145150000 5145091000 5145091000 5230773800 5230014000	2SC945AK (V-5RX) 2SC945AK 2SC2655Y
Q340, Q341 Q342	\$145087000 5145091000 \$5145129000 5145150000	2SC945AK 2SB507E
	DIODES	
D101, D201 D102, D202 D103, D203	5143118000 5143118000 5143118000	1S2473HJ
D301~D303 D304 D305~D310 D311, D312 D313~D315	5143118000 5224519600 5143118000 5224012800 5143118000	1S2473HJ Zener GZA5.6U 1S2473HJ 0A90R 1S2473HJ
D320~D324 D325~D330	5224521000 5224014000 5143118000 5143118000 5224013600	1S2473HJ (V-5RX) 1S2473HJ
D333	\$5228005000 5224013600 \$5143315000 5224519700	
All resisto	ors are rated	ESISTORS ±5% tolerance and ¼ watt erwise noted.
R101, R201 R102, R202 R103, R203 R104, R204 R105, R205	5183077000 5183126000 5183052000 5183132000 5183097000	$egin{array}{c} \mathbf{68k}\Omega \\ 56\Omega \\ \mathbf{120k}\Omega \end{array}$
R106, R206 R107, R207 R108, R208 R109, R209 R110	5183116000 5183090000 5183094000 5183132000 5183074000	2.2k Ω 3.3k Ω 120k Ω
R111, R211 R112, R212 R113, R213 R114, R214 R115, R215	5183106000 5183106000 5183118000 5183118000 5183118000	10kΩ 10kΩ 33kΩ 33kΩ 33kΩ
R116, R216 R117, R217 R118, R218 R119, R219 R120, R220	5183122000 5183094000 5183134000 5183142000 5183140000	47kΩ 3,3kΩ 150kΩ 330kΩ 270kΩ
R121,R221 R122,R222 R123,R223 R124,R224 R125,R225	5183090000 5183138000 5183138000 5183090000 5183046000	2.2kΩ 220kΩ 220kΩ 2.2kΩ 33Ω
R126, R226 R127, R227 R128, R228 R129, R229 R130, R230	5183106000 5183082000 5183090000 5183110000 5183106000	10kΩ 1kΩ 2.2kΩ 15kΩ 10kΩ

REF. NO.	PARTS NO.	DESCRIPT	TION
R131, R231	5183132000	120kΩ	····
R132, R232		68kΩ	
R133, R233		$120k\Omega$	
R134, R234	5183106000	10kΩ	
R135, R235	5183132000	120kΩ	
R136, R236 R137, R237	5183064000	180Ω	
R138, R238		47Ω 2.2MΩ	
R139, R239		12kΩ	
R140, R240		120kΩ	
R141	5183082000	1kΩ	
R142, R242	5183094000	3.3kΩ	
R143, R243		39kΩ	
R144, R244 R145, R245		$150 \mathrm{k}\Omega$ $3.3 \mathrm{k}\Omega$	
R146, R246	5183098000	4.7k Ω	
R147, R247	5183096000	$3.9k\Omega$	(V-3RX)
D440 D040	5183098000	4.7kΩ	(V-5RX)
R148, R248	5183102000 5183104000	6.8kΩ 8.2kΩ	(V-3RX) (V-5RX)
5440 5040			(V-5RX)
R149, R249 R150, R250		33kΩ 560Ω	
R151, R252	5183084000	1.2kΩ	
R152, R252	5183050000	47Ω	
R153, R253	5183114000	$22k\Omega$	
R154, R254	5183132000	120k Ω	
R155, R255	5183082000	1kΩ	(V-3RX)
	5183050000	47Ω	(V-5RX)
R156, R256		120kΩ	
R157, R257	5183100000	5.6k Ω	
R158, R258		10kΩ	
R159, R259		10kΩ	
R160, R260		10kΩ	A) (1 1.)
R161 R162	∆ 5184249000 ∆ 5184249000	100Ω 100Ω	Nonflammable Nonflammable
			·
R163 R164	5183122000 5183030000	47kΩ 6.8Ω	
R165	5183106000	0.632 10kΩ	
R166	5183082000	1kΩ	
R167, R267		22kΩ	
R168, R268		330kΩ	
R169, R269		150Ω	
R170, R270 R171, R271	5183096000 5183114000	3.9kΩ 22kΩ	
R172, R272	5183146000	470kΩ	
R173, R273		8.2kΩ	
R174	∆5184249000	100Ω	Nonflammable
R301	5183106000	10kΩ	
R302 R303	5183098000	4.7kΩ	
R303	5183114000 5183106000	22kΩ 10kΩ	
R305, R306		4.7kΩ	
R307	5183106000	$10k\Omega$	
R308	5183114000	22kΩ	
R309, R310	5183108000	12kΩ	
R311 R312	5183082000 5183114000	1kΩ 22kΩ	
11312	3103114000	22K32	
R313	5183042000	22Ω	(V-3RX)
D214	5183050000	47Ω	(V-5RX)
R314 R315	5183064000 5183100000	180Ω 5.6kΩ	(V-3RX)
	5183106000	3.0kΩ	(V-5RX)
1			•

REF. NO.	PARTS NO.	DESCRIPT	ION
D216	E102106000	10kΩ	(V-3RX)
R316	5183106000 5183114000	22kΩ	(V-5RX)
R317, R318		5.6kΩ	14 011//
R319	5183106000		
R320~R322			
Paga	5183106000	10kΩ	
R323 R324	5183106000	47Ω	
R325	5183050000	33kΩ	
R326	5183076000	560Ω	
R327, R328		$22k\Omega$	
D000	E402070000	560Ω	
R329 R330	5183076000 5183122000	47kΩ	
R331	5183114000	22kΩ	
R332	5183122000		
R333, R334			
			(1.1.00)
R335	5181763000 5183046000	Jumper 33Ω	(V-3RX) (V-5RX)
R336	5183046000	33\2 10kΩ	(V - OLI V)
	5183100000		
R339	5185091000	910Ω	2%
11000	0.0000.000	0,000	
R340	5183106000		
R341	5183106000	10kΩ	00/
R342 R343	5185096000 5183106000	1.5kΩ 10kΩ	2%
		I OK22	
R344	5185100000		2%
R345, R346	5185100000 5183100000	$5.6k\Omega$	
H34/	2182108000		2%
R348, R349			20/
R350	5185114000	8.2kΩ	2%
R351, R352			
R353	5185110000		2%
R354~R356			
R357 R358, R359	5183144000 5183070000	390kΩ 330Ω	
•		2001	
R360~R362			(a. c. manna a. c.)
R363	5183112000	18kΩ	(V-5RX)
R364	5183094000	3.3kΩ	(V-5RX)
R365 R366	5183108000 5183114000	12kΩ 22kΩ	(V-5RX)
71300	3100114000	~~ N3 t	
R367	5183082000	.1kΩ	(V-5RX)
R368	5183114000	22kΩ	(V-5RX)
R369	5183100000	5.6kΩ	(V-5RX)
R370 R371	5183114000 5183064000	22kΩ 180Ω	(V-5RX) (V-5RX)
n3/1	3103004000	10032	(A-011V)
R372	5183108000	$12k\Omega$	(V-5RX)
R373, R374	5183122000	47kΩ	(V-5RX)
R375	5183132000	120kΩ	(V-5RX)
R376	5183064000	180Ω	(V-5RX)
R377	5183114000	22kΩ	(V-5RX)
R378	5183106000	$10k\Omega$	(V-5RX)
R379, R380	5183114000	22kΩ	(V-5RX)
R381	5183106000	10kΩ	
R382, R383	5183100000	5.6kΩ	
R384	5183082000	1kΩ	
R385	5183100000	5.6k Ω	
R386	5183108000	12kΩ	ļ
R387, R388	5183106000	10kΩ	
R389	5183132000	120kΩ	
R390	5183070000	330Ω	
R391	5183138000	$220k\Omega$	
R392	5183090000	$2.2k\Omega$	

REF. NO.	PARTS NO.	DESCRIP	TION		
R393 R394 R395 R396 R397	5183098000 5183090000 5183084000 5183098000 5183100000	4.7kΩ 2.2kΩ 1.2kΩ 4.7kΩ 5.6kΩ			
R398 R399 R400 R401 R402	5183106000 5183090000 5183098000 5183090000 5183106000	10kΩ 2.2kΩ 4.7kΩ 2.2kΩ 10kΩ			
R403 R404, R405 R406	5183146000 5183046000 5183028000	470kΩ 33Ω 5.6Ω			
	CAPACITO	RS			
C101, C201 C102, C202 C103, C203 C104, C204	5260221910 5172321000 5173053000 5172312000	Elec. Celamic Elec. Celamic	10μF 560pF 220μF 100pF	16V 50V 10V 50V	10%
C105, C205	5170435000	Mylar	0.027μF	100V	5%
C106, C206 C107, C207 C108 C109, C209	5170431000 5260221310 5173045000 5260221110	Mylar Elec. Elec. Elec.	0.018μF 2.2μF 100μF 1μF	100V 50V 16V 50V	5%
C110, C210	5173733000	Polypro.	0.0012μF	100V	5%
C111, C211 C112, C212 C113, C213 C114, C214	5173735000 5172324000 5173010000 5172324000	Polypro. Celamic Elec. Celamic	0.0018μF 0.001μF 10μF 0.001μF	100V 50V 16V 50V	5% 10% 10%
C115, C215	5173010000	Elec.	10μF	16V	
C116, C216 C117, C217 C118, C218 C119, C219	5170437000 5170417000 5173010000 5173053000	Mylar Mylar Elec. Elec.	0.033μF 0.0047μF 10μF 220μF	100V 100V 16V 10V	5% 5%
C120, C220	5172324000	Ceramic	0.001µF	50V	10%
C121, C221 C122, C222 C123, C223 C124, C224 C125, C225	5170441000 5173010000 5170519000 5260220810 5260065610	Mylar Elec. Mylar Elec. Elec.	0.047μF 10μF 0.1μF 0.33μF 1μF	100V 16V 100V 50V 50V	5% 10% BP
C126 C127 C128, C228 C129, C229 C130, C230	5172992000 5172992000 5260221910 5172312000 5260066510	Elec. Elec. Elec. Ceramic Elec.	1μF 1μF 10μF 100pF 4.7μF	50V 50V 16V 50V 35V	10% BP
C131 C132, C232 C133, C233 C134, C234 C135, C235	5173045000 5173053000 5260220910 5173010000 5260065610	Elec. Elec. Elec. Elec. Elec.	100μF 220μF 0.47μF 10μF 1μF	16V 10V 50V 16V 50V	вР
C136, C236 C137, C237	5170433000 5170431000	Mylar Mylar	0.022μF 0.018μF	100∨ 100∨ (V-3⊏	5% 5%
	5170425000	Mylar	0.01μF	100V (V-5⊨	5%
C138, C238 C139 C140 C142 C143, C243	5170433000 5173045000 5173045000 5172992000 5172992000	Mylar Elec. Elec. Elec. Elec.	0.022μF 100μF 100μF 1μF 1μF	100V 16V 16V 50V 50V	5%

REF. NO.	PARTS NO.	DESCRIPT	TION	
				FOV
C144, C244 C145, C245	5260220510 5173027000	Elec. Elec.	0.1μF 33μF	50V 16V
C145, C245	5173027000	Elec.	100μF	16V
C147	5172992000	Elec.	1μF	50V
C148, C248	5172314000	Ceramic	150pF	50V 10%
,				(V-5RX)
C301	5173035000	Elec.	47μF	10V
C302	5173010000	Elec.	10µF	16V
C303	5173035000 5173018000	Elec. Elec.	47μF 22μF	10V 16V
C304, C305 C306~C310	5172336000	Ceramic	0.01μF	50V 10%
C311	5172336000	Ceramic	0.01µF	50V 10% (V-3RX)
	5173010000	Elec.	10μF	16V
				(V-5RX)
C312	5172336000	Ceramic	0.01μF	50V 10%
C313	5173072000	Elec.	470µF	16V
C314 C315	5262001110 5172336000	Elec. Ceramic	4700μF 0.01μF	25V 50V 10%
0315	3172330000	Cerainc	0.01μΓ	(V-3RX)
C316	5170401000	Mylar	0.001µF	100V 5%
C317	5172336000	Ceramic	0.01µF	50V 10%
C318	5260065800	Elec.	2.2µF	50V BP
C319 C320	5173072000 5262001110	Elec. Elec.	470µF 4700µF	16V 25V
C321 C322	5172336000 5173037000	Ceramic Elec.	0.01μF 47μF	50V 10% 25V
C322	51/303/000	Elec.	4/μΓ	(V-5RX)
C323	5173046000	Elec.	100μF	25V (V5RX)
C324	5173071000	Elec.	470µF	10V
C325	5172324000	Ceramic	0.001μF	(V-5RX) 50V 10%
C325	5172324000	Ceraniic	0.00141	(V-5RX)
C326	5173027000	Elec.	33μF	16V (V-5RX)
C327	5173044000	Elec.	100μF	10V
C328	5173010000	Elec.	10μF	(V-5RX) 16V
C329, C330	5173010000	Elec.	10μF	(V-5RX) 16V
			•	
C331	5173017000	Elec.	22μF	10V
C332, C333 C334	5172992000 5170429000	Elec. Mylar	1μF 0.015μF	50V 100V 5%
C335	5260065810	Elec.	2.2µF	50V BP
C336	5172336000	Ceramic	0.01µF	50V 10%
C337	1 5173082000	Elec.	1000μF	25V
C338	5173046000	Elec.	100μF	25V
C339	5172992000	Elec.	1μF	50V
C340 C341	5173036000 5173082000	Elec. Elec.	47μF 1000μF	16V 25V
C342	5173046000	Elec.	100μF	25V
C343	5172992000	Elec.	1μF	50V
C344	5173036000	Elec	47µF	16V
	15173082000	Elec.	1000µF	25V
C347, C348	5172336000	Ceramic	0.01µF	50V 10%
C349 C350	5173071000 5172336000	Elec. Ceramic	470μF 0.01μF	10V 50V 10%
	VARIABLE	RESISTOR	RS	
R11,R21	5280003602	Semi-fixed		
R12, R22	5280003602	Semi-fixed	20kΩ(B)	
R13	5280004002	Semi-fixed	50kΩ(B)	

REF. NO.	PARTS NO.	DESCRIPTION	
R14 R15, R25 R31~R33	5280004002 5280004002 5280004002	Semi-fixed 50kΩ(B)	
	TRIMMER	CAPACITORS	
C141, C241	5267205300	30pF - 210pF	
	COILS		
L101, L201 L102	5286000100 5160151000		
	SWITCHES		
\$101 \$102 \$103 \$104 \$301~\$307	5131043000 5300022500 5300022400 5300022300 5302100500	Push Push, 3-gang; S	
	MISCELLANEOUS		
U103, U203 U105 U106, U206 U302 U303	5292802600 5292200900 5286000200 5293000300 5293000400	OSC Únit, 100kHz Trap Coil, 100kHz Resistor Array	
U304 U305 P101 P102 P301	5293000500 5293000800 5122130000 5122126000 5122131000	Resistor Array Resistor Array Connector Plug, 6P (WHT) Connector Plug, 2P (WHT) Connector Plug, 7P (WHT)	
P302 P303 F1~F5	5122127000 5122126000 5041138000 5142087000 5553132000	Connector Plug, 3P (WHT) Connector Plug, 2P (WHT) Fuse, T500mA 250V [E, UK] Holder, Fuse (10 used) [E, UK] Heatsink	
	5330007700 5330007800 5555590000	Jack, MIC Jack, PHONES Plate, GND; A	

DBX PCB-105 ASSY

REF. NO.	PARTS NO.	DESCRIPTION
	5200046100	PCB-105 Assy
	5210046100	PCB-105
	IC's	
U501 U502, U602 U503 U504	5220407100 5220406700 5220407100 5220406700	RC4558P TL082CP
	TRANSIST	ORS
Q503, Q603	5145151000 5230775000 5230775000 5145151000 5232250300	2SC2878B 2SC2878B 2SC1815GR

V-3RX/V-5RX

REF. NO.	PARTS NO.	DESCRIPTION
Q507, Q607	5232250100 5230775000 5230775000 5145151000	μPA74VF (Pair) 2SC2878B
Q508, Q608	5230775000	2SC2878B
Q510, Q610	5232250100	2SC1815GR
Q511, Q611	5145151000	2\$C1815GR μPA74VF
Q513, Q613	5232250100 5232250100 5230774300	μPA74VF
Q514, Q614	5230774300	2SC1845F 2SA1015GR
Q515, Q615	5145150000	25A1015GN
	5145102000	
Q517 Q518	5145151000 5145150000	
Q519	5145151000	
	DIODES	
D501, D601	5143118000	1S2473HJ
	CARBON R	FSISTORS
All res	stors are rated	d ±5% tolerance and ¼ watt otherwise noted.
R501, R601	5183122000	47kΩ
R502, R602	5183122000 5183082000 5183122000 5183122000	1κΩ
R503, R603	5183122000	47kΩ 5.6kΩ
R505, R605	5183122000	47kΩ
R507, R607	5183130000 5183117000 5183048000	30kΩ
R508, R608	5183048000	39Ω 100kG
R509, R609 R510, R610		100kΩ 82Ω 2%
P511 P611	5183100000	5.6kΩ
R512, R612	5183086000	1.5kΩ
R513, R613	5183086000 5183079000 5183082000	750Ω 1kΩ
R515, R615	5183048000	39Ω
DE16 D616	5185066000	82Ω 2%
R517, R617	5185066000	
R517, R617 R518, R618	5185066000	
R519, R619 R520, R620		30kΩ 100kΩ
R521, R621 R522, R622	5183058000 5183122000	100Ω 47kΩ
R523, R623	5183122000	47kΩ
R524, R624 R525, R625	5183130000 5183121000	100kΩ 43kΩ
R526, R626 R527, R627	5183129000 5183158000	91kΩ 1.5MΩ
R528, R628	5183101000	6.2kΩ
R529, R629	5183106000	10kΩ 18kΩ
R530, R630	5183112000	18kΩ
R531, R631	5183100000 5183094000	5.6kΩ 3.3kΩ
R532, R632 R533, R633	5183118000	33kΩ
R534, R634	5183122000	47kΩ 100Ω
R535, R635	5183058000	
R536, R636	5183082000 5185116000	1kΩ 10kΩ
R537, R637 R538, R638	5185116000	10kΩ
R539, R639	5183082000	1kΩ
R540, R640	5183082000	1kΩ

REF. NO.	PARTS NO.	DESCRIPTION	
R541, R641 R542, R642 R543, R643 R544, R644 R545, R645	5183084000 5183100000 5183146000 5183142000 5183026000	1.2kΩ 5.6kΩ 470kΩ 330kΩ 4.7Ω	
R546, R646 R547, R647 R548, R648 R549, R649 R550, R650	5183100000 5183130000 5183148000 5185116000 5185116000	5.6kΩ 100kΩ 560kΩ 10kΩ 10kΩ	
R551, R651 R552, R652 R553, R653 R554, R654 R555	5185118000 5183082000 5183082000 5183130000 5183098000	12kΩ 1kΩ 1kΩ 100kΩ 4.7kΩ	
R556 R557 R558 R559 R560 R561	5183106000 5183098000 5183106000 5183106000 5183106000	10kΩ 4.7kΩ 10kΩ 10kΩ 10kΩ 10kΩ	
	CAPACITO	RS	
C501, C601 C502, C602 C503, C603 C504, C604 C505, C605	5260067010 5263162213 5172310000 5170413000 5172308000	Elec. 10 μ Meta. 0.1 μ Ceramic 68p Mylar 0.0033 μ Ceramic 47p	F 50V 5% F 50V 10% F 100V 5%
C506, C606 C507, C607 C508, C608 C509, C609 C510, C610	5172300000 5172309000 5170413000 5260066510 5263162200		F 50V 10% F 100V 5% F 35V BP
C511, C611 C512, C612 C513, C613 C514, C614 C515, C615	5263162213 5170413000 5170413000 5172318000 5263162213	Meta. 0.1μ Mylar 0.0033μ Mylar 0.0033μ Ceramic 330p Meta. 0.1μ	F 100V 5% F 100V 5% F 50V 10%
C516, C616 C517, C617 C518, C618 C519 C520 C521	5170425000 5172300000 5260227510 5173036000 5173037000	Mylar 0.01μ Ceramic 10p Elec. 22μ Elec. 47μ Elec. 22μ	F 50V 10% F 10V F 16V F 16V
	VARIABLE	RESISTORS	
R51, R61 R52, R62 R53, R63 R54, R64 R55, R65	5150094000 5150092000 5150094000 5150094000 5150094000	$\begin{array}{lll} \text{Semi-fixed} & 50 k \Omega \\ \text{Semi-fixed} & 10 k \Omega \\ \text{Semi-fixed} & 50 k \Omega \\ \text{Semi-fixed} & 50 k \Omega \\ \end{array}$	(B) (B) (B)
	MISCELLA	NEOUS	
P501 P502	5336088400 5336088600 5800140700 5544750000	Connector Socket, Connector Socket, Clip, Transistor Pin, TP	

LED PCB-144 ASSY

REF. NO.	PARTS NO.	DESCRIPTION		
	5200046900	PCB-144 Assy		
	5210046900	PCB-144		
D431~D433 R431~R433	5225007300 5183084000 5122403000 5800158300	LED SLP160C Carbon Res. 1,2kΩ Pin, Connecting Holder, LED	%W	5%

TIMER PCB-109 ASSY (V-5RX)

REF. NO.	PARTS NO.	DESCRIPTION
	5200047900	PCB-109 Assy
	5210047900	PCB-109
	TRANSIST	ORS
Q421, Q422	5145091000	2SC945AK
	DIODES	
D421 D422	5143118000 5224519700	1S2473HJ Zener GZA6.2L
All resi	CARBON R stors are rated	ESISTORS I ±5% tolerance and ¼ watt.
R422 R423 R424	5183110000 5183100000 5183106000 5183100000 5183106000	5.6kΩ 10kΩ 5.6kΩ
	CAPACITO	R
C421	5173071000	Elec. 470μF 10V
S402	5301202800	Switch, Rotary; 2-3

TIMER PCB-110 ASSY (V-3RX) (PC Board Omitted.)

REF.NO.	PARTS NO.	DESCRIPTION		
	5200047600	PCB-110 Assy		
	5210047600	PCB-110		
	5301202800	Switch, Rotary; 2-3		

COUNTER PCB-102 ASSY (V-3RX) (PC Board Omitted.)

REF.NO.	PARTS NO.	DESCRIPTION		
	5200047300	PCB-102 Assy		
	5210047300	PCB-102		
		LED SL-1405-20 Switch, Tact		

VOLUME PCB-127 (PC Board Omitted.)

REF. NO.	PARTS NO.	DESCRIPTION	
	5200046800	PCB-127 Assy	
	5210046800	PCB-127	
R16	5283503002	Var. Resistor	

SW PCB-172 ASSY (V-3RX) (PC Board Omitted.)

REF. NO.	PARTS NO.	DESCRIPTION
	5200047700	PCB-172 Assy
	5210047700	PCB-172
	5301202800	Switch, Rotary; 2-3

VOLTAGE SELECTOR PCB-103 ASSY [E, L] (PC Board Omitted.)

REF. NO.	PARTS NO.	DESCRIPTION
	5200047100	PCB-103 Assy
	5210047100	PCB-103
	5555062000	Plate, Selector; A

SENSOR PCB-109 ASSY (V-3RX) (PC Board Omitted.)

REF. NO.	PARTS NO.). DESCRIPTION		
	5200047801	PCB-109 Assy		
	5210047800	PCB-109		
E1, E2	5228700200	IC TL170C		

REED SW PCB-171 ASSY (V-5RX) (PC Board Omitted.)

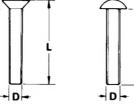
REF. NO.	PARTS NO.	DESCRIPTION	
	5200047200	PCB-171 Assy	
	5210047200	PCB-171	
S403		Switch, Reed Cushion, Rubber	

ASSEMBLING HARDWARE CODING LIST

All screws conform to ISO standards, and have crossrecessed heads, unless otherwise noted. ISO screws have the head inscribed with a point as in the figure to the right.



FOR EXAMPLE:



L____ Nomenclature

	Code	Name	Туре		Code	Name	Туре
MACHINE SCREW	R	Round Head Screw		TAPPING SCREW	ВТА	Binding Head Tapping Screw(A Type)	
	Р	Pan Head Screw			втв	Binding Head Tapping Screw(B Type)	
	Т	Stove Head Screw (Truss)			RTA	Round Head Tapping Screw(A Type)	
	В	Binding Head Screw	(3)		RTB	Round Head Tapping Screw(B Type)	
	F	Flat Countersunk Head Screw	(3)	SETSCREW	SF	Hex Socket Setscrew(Flat Point)	
	0	Oval Countersunk Head Screw			sc	Hex Socket Setscrew(Cup Point)	0
WOOD SCREW	RW	Round Head Wood Screw			ss	Slotted Socket Setscrew(Flat Point)	
TAPTITE SCREW	PTT	Pan Head Taptite Screw		WASHER	E	E-Ring (Retaining Washer)	\bigcirc
	WTT	Washer Head Taptite Screw			w	Flat Washer(Plain)	0
SEMS SCREW	BSA	Binding Head SEMS Screw(A Type)			sw	Lock Washer (Spring)	0
	BSB	Binding Head SEMS Screw(B Type)			LWI	Lock Washer (Internal Teeth)	(Second
	BSF	Binding Head SEMS Screw(F Type)			LWE	Lock Washer (External Teeth)	Ş
	PSA	Pan Head SEMS Screw(A Type)			TW	Trim Washer (Countersunk)	0
	PSB	Pan Head SEMS Screw(B Type)		NUT	N	Hex Nut	

^{*} Inner dia. for washers and nuts

V-3RX/V-5RX

TEAC_®

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